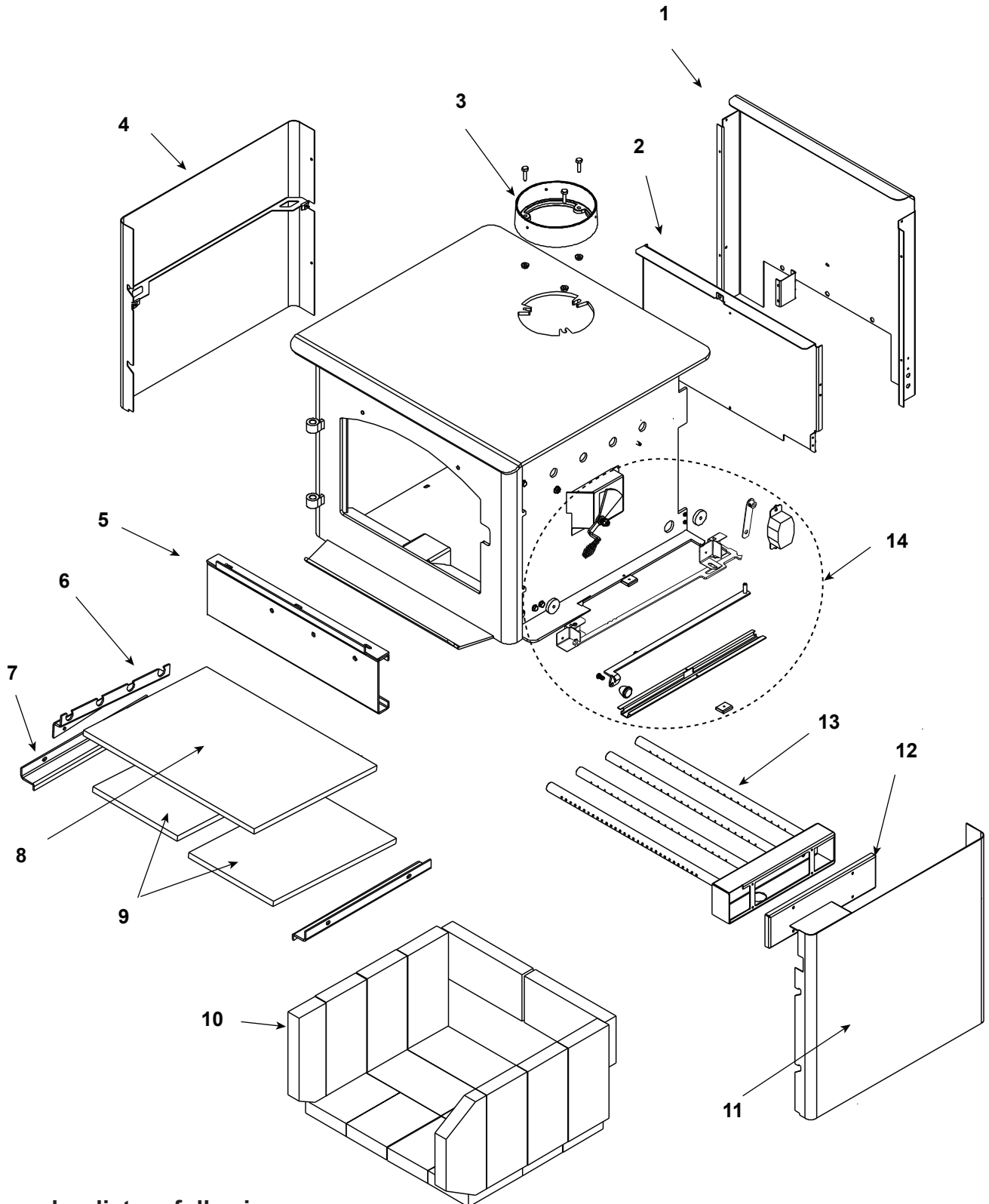


Millennium - Wood Stove
Advanced Combustion Control (ACC)

Beginning Manufacturing Date: July 2006
Ending Manufacturing Date: Nov 2017

31M-ACC-MBK (7/06 - Active),
31M-ACC-GT (7/06 - 10/06), 31M-ACC-NT (7/06 - 10/06)



Part number list on following page.

Beginning Manufacturing Date: July 2006
Ending Manufacturing Date: Nov 2017

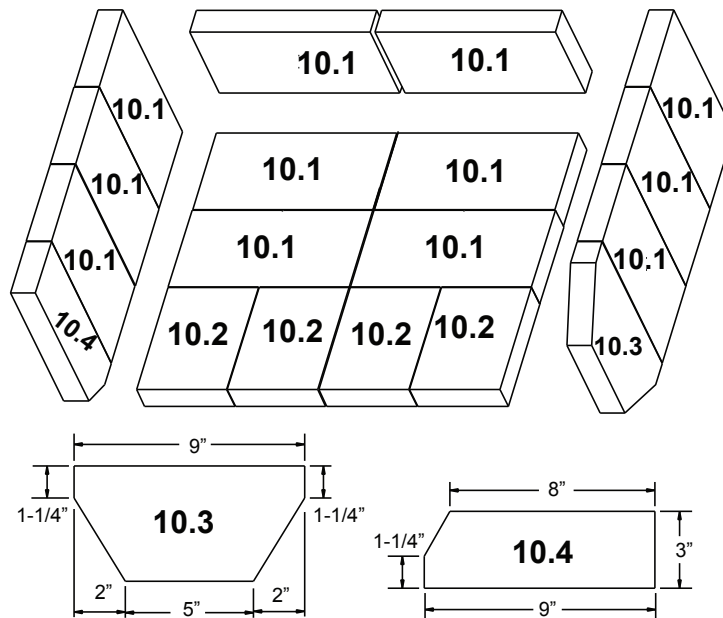
IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your appliance please provide model number and serial number. All parts listed in this manual may be ordered from an authorized dealer.



Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144	
2	Air Supply Back		SRV7033-134	
3	Flue Collar		SRV7000-302	Y
4	Panel Assembly, Side, Left		SRV7033-019	
5	Rear Channel Assembly		SRV7033-002	Y
6	Tube Support Rack		SRV7033-148	
7	Brick Retainer		SRV7033-149	
8	Ceramic Fiber Blanket, 1/2" Thick (19" W x 13-3/4" H)		832-3390	Y
9	Baffle Board - 9-1/2 in W x 13-3/4 in H	Pkg of 2	SRV7033-209	Y

10 Brick Set



10	Brick Assembly - Complete Set	Pkg of 18	SRV7033-006	
10.1	Brick, 9 x 4-1/2 x 1-1/4"	Qty. 12 Req.		
10.2	Brick, 6 x 4-1/2 x 1-1/4"	Qty. 4 Req.		
10.3	Brick, 9 x 4-1/2 x 1-1/4" w/angles, see diagram	Qty. 1 Req.		
10.4	Brick, 9 x 3 x 1-1/4" w/angle, see diagram	Qty. 1 Req.		
	Brick, Uncut	Pkg of 1	832-0550	
		Pkg of 6	832-3040	
11	Panel Assembly, Side, Right		SRV7033-017	
12	Tube Channel Top - Tube Channel Access Cover		SRV7033-237	
13	Tube, Channel Assembly	Manifold Tubes	SRV7033-023	Y

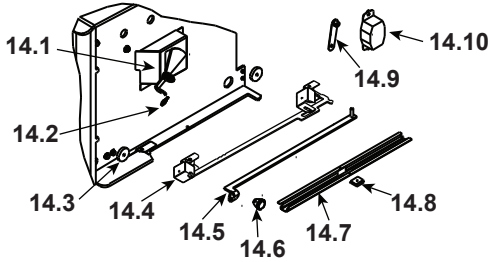
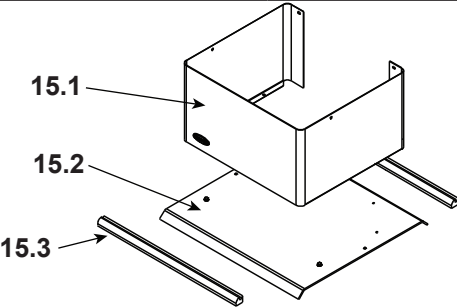
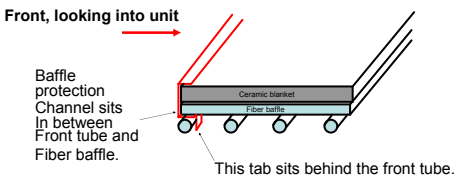
Additional service part numbers appear on following page.

Beginning Manufacturing Date: July 2006
Ending Manufacturing Date: Nov 2017

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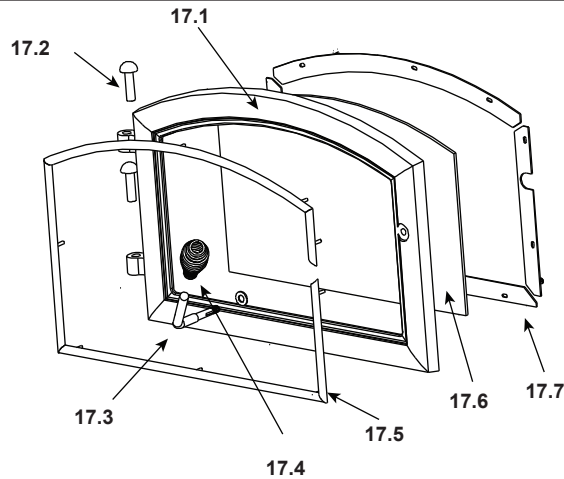
Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
#14 Burn Rate Controls & Associated Parts 				
14.1	Burn Rate Control Assembly		SRV7033-033	Y
14.2	Spring Handle, 1/4", Gold	Pre SN 0071959142	832-0630	Y
	Spring Handle, 1/4", Nickel		250-8340	Y
	Spring Handle, 1/4", Black	Post SN 0071959142	SRV7000-614	Y
14.3	Door Gasket - Front & Rear Air Timer Doors		7033-282	Y
14.4	Timer Air Control Assembly		SRV7033-052	Y
	Rear Air Door Assembly		SRV7033-024	Y
14.5	Rear Air Control Arm Assembly		SRV7033-035	Y
14.6	Start-Up Control Knob		SRV7000-343	
14.7	Air Control Rod Guide		SRV7033-210	
14.8	Latch, Magnet	For Air Control	SRV229-0631	
14.9	Timer Arm Assembly		SRV7033-034	Y
14.10	Timer (Only) Replacement Assembly		SRV480-1940	Y
#15 Pedestal Assembly 				
15.1	Pedestal Riser		SRV7033-207	
15.2	Pedestal Base		SRV7033-163	
15.3	Strip, Oak Trim	No longer available	832-0560	
#16 Baffle Protection channel 				
16	Baffle Protection channel		SRV7033-298	

Additional service part numbers appear on following page.

Beginning Manufacturing Date: July 2006
Ending Manufacturing Date: Nov 2017

#17 Door Assembly



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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
17.1	Door Assembly	Black	DR-31/43BK-FH	
		No longer available	832-1912	
		Nickel Trim	DR-31/43NL-FH	
17.2	Hinge Pins, 1/2"	Gold (Pkg of 2)	832-0250	
		Nickel (Qty 2 req)	SRV430-5320	
		Black (Pkg of 2)	7000-606/2	
17.3	Door Handle Assembly		832-0540	
	Cam Latch		SRV430-1141	
	Key, Cam Latch		SRV430-1151	
	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	Y
	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
	Door Handle, Formed		SRV430-1131	
17.4	Spring Handle, Door 1/2"	Gold	832-0620	Y
		Nickel	250-8330	Y
		Black	SRV7000-613	Y
17.5	Trim, Ring, Door	No longer available	430-2682	
		No longer available	430-5340	
17.6	Door Glass Assembly - 15-1/2 in. W x 13-3/8 in H		SRV7000-012	Y
17.7	Glass Frame Set	4 Pieces	832-0350	
	Component Pack (Includes Spring Handles (1) 1/2" & (2) 1/4", (2) Hinge Pins, Quadra-Fire Logo)	Gold Trim Doors	SRV436-5350	
		Nickel Trim Doors	436-5360	
	Gasket, Glass Tape - Field Cut to Size	5 Ft	832-0460	Y
	Rope, Door, 3/4" X 84" - Field Cut to Size	7 Ft	832-1680	Y
	Label, Burn Rate Air Control		SRV7033-160	
	Label, Start-Up Air Control		SRV7033-166	

Additional service part numbers appear on following page.

Beginning Manufacturing Date: July 2006
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**Stocked
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
	Blower, Convection - Replacement Blower		812-4900	Y
	Hinge Pins, 1/2", Gold	Pre SN 0071959142	832-0250	
	Hinge Pins, 1/2", Nickel		SRV430-5320	
	Hinge Pins, 1/2", Black	Post SN 0071959142	7000-606/2	
	Logo, Quadra-Fire	Gold	200-3180	
		Nickel	200-3240	
	Spring Handle, 1/2", Gold	Pre SN 0071959142	832-0620	Y
	Spring Handle, 1/2", Nickel		250-8330	Y
	Spring Handle, 1/2", Black	Post SN 0071959142	SRV7000-613	Y
	Spring Handle, 1/4", Gold	Pre SN 0071959142	832-0630	Y
	Spring Handle, 1/4", Nickel		250-8340	Y
	Spring Handle, 1/4", Black	Post SN 0071959142	SRV7000-614	Y
	Component Pack (Includes Touch-Up Paint, Spring Handles (1) 1/2" and (2) 1/4", Trimount Plug, Owners Manual and Warranty Card).	No longer available	7033-027	
		No longer available	7033-029	
	Paint Touch-Up		812-0910	
	Plug, Trimount, .250"	Pkg of 24	229-0880/24	Y
	Door Handle Assembly		832-0540	Y
	Upgrade, Door, Nickel		UK-DRNL	
	Gasket, Manifold	Pkg of 4	7038-168/4	Y
ACCESSORIES				
	Blower Assembly		BK-ACC	
	Blower Control Box w/Switch		SRV7000-194	Y
	Component Pack		7033-051	
	Snap Disc Bracket Assembly		SRV7033-036	
	Snap Disc, # 1, Convection Blower		SRV230-0470	Y
	Wire Harness, Blower		7033-262	
	Outside Air Kit, Floor & Rear		OAK-ACC	
	Outside Air Collar Assembly		SRV7033-039	
	Outside Air Shield		SRV33271	Y
	Outside Air Cover Plate Assembly		SRV7033-041	Y
FASTENERS				
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR	Y
	Bolt, Hex Head, 1/4-20 x 1	Pkg of 10	25221A/10	Y
	Button Head 1/4-20 x .5	Pkg of 20	32328/20	Y
	Nut, Keps Lock, 10-32	Pkg of 40	226-0050/40	Y
	Nut, Keps Lock, 8-32	Pkg of 40	226-0060/40	Y
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24	Y
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40	Y
	Washer, 1/4 Sae	Pkg of 24	28758/24	Y