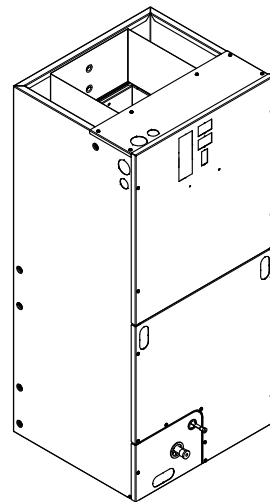


Installation, Operation, and Maintenance

Communicating / 24 Volt Control Convertible Air Handlers 2 to 5 Ton

TEM8A0B24V21DC
TEM8A0B30V31DC
TEM8A0C36V31DC
TEM8A0C42V41DC
TEM8A0C48V41DC
TEM8B0C60V51DA



The TEM8 series air handler is designed for installation in a closet, utility room, alcove, basement, crawlspace or attic. These versatile units are applicable to air conditioning and heat pump applications. Several models are available to meet the specific requirements of the outdoor equipment. Field installed electric resistance heaters are available.

⚠ SAFETY WARNING

Only qualified personnel should install and service the equipment. The installation, starting up, and servicing of heating, ventilating, and air-conditioning equipment can be hazardous and requires specific knowledge and training. Improperly installed, adjusted or altered equipment by an unqualified person could result in death or serious injury. When working on the equipment, observe all precautions in the literature and on the tags, stickers, and labels that are attached to the equipment.

SAFETY SECTION

Important: This document contains a wiring diagram, a parts list, and service information. This is customer property and is to remain with this unit. Please return to service information pack upon completion of work.

Important: These instructions do not cover all variations in systems nor provide for every possible contingency to be met in connection with the installation. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to your installing dealer or local distributor.

⚠ WARNING

HAZARDOUS VOLTAGE!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Disconnect all electric power, including remote disconnects before servicing. Follow proper lockout/tagout procedures to ensure the power cannot be inadvertently energized.

⚠ CAUTION

GROUNDING REQUIRED!

Failure to inspect or use proper service tools may result in equipment damage or personal injury. Reconnect all grounding devices. All parts of this product that are capable of conducting electrical current are grounded. If grounding wires, screws, straps, clips, nuts, or washers used to complete a path to ground are removed for service, they must be returned to their original position and properly fastened.

⚠ WARNING

LIVE ELECTRICAL COMPONENTS!

Failure to follow this Warning could result in property damage, severe personal injury, or death.

Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.

⚠ WARNING

PRESSURIZED REFRIGERANT!

Failure to follow this Warning could result in personal injury

System contains oil and refrigerant under high pressure. Recover refrigerant to relieve pressure before opening the system. Do not use non-approved refrigerants or refrigerant substitutes or refrigerant additives.

⚠ CAUTION

SHARP EDGE HAZARD!

Failure to follow this Caution could result in property damage or personal injury.

Be careful of sharp edges on equipment or any cuts made on sheet metal while installing or servicing.

⚠ CAUTION

HAZARDOUS VAPORS!

Failure to follow this caution could result in property damage or personal injury.

Equipment corrosion damage. To prevent shortening its service life, the air handler should not be used during the finishing phases of construction or remodeling. The low return air temperatures can lead to the formation of condensate. Condensate in the presence of chlorides and fluorides from paint, varnish, stains, adhesives, cleaning compounds, and cement creates a corrosive condition which may cause rapid deterioration of the cabinet and internal components.

⚠ CAUTION

COIL IS PRESSURIZED!

- Coil is pressurized with approximately 8–12 psi dry air and factory checked for leaks.
- Carefully release the pressure by removing the rubber plug on the liquid line.
- If no pressure is released, check for leaks.

⚠ WARNING

SAFETY HAZARD!

This appliance is not to be used by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction.

⚠ WARNING**SAFETY HAZARD!**

Children should be supervised to ensure that they do not play with the appliance.

⚠ WARNING**WARNING!**

This product can expose you to chemicals including lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Important: Installation of this unit shall be made in accordance with the National Electric Code, NFPA No. 90A and 90B, and any other local codes or utilities requirements.

Important: Air handlers do not require repositioning of the coil or drain pan for upflow or horizontal left applications. See the downflow and horizontal right installation sections for application instructions.

Note: Air handlers have been evaluated in accordance with the Code of Federal Regulations, Chapter XX, Part 3280 or the equivalent. "SUITABLE FOR MOBILE HOME USE."

Note: Condensation may occur on the surface of the air handler when installed in an unconditioned space. When units are installed in unconditioned spaces, verify that all electrical and refrigerant line penetrations on the air handler are sealed completely.

Note: The manufacturer recommends installing ONLY A.H.R.I approved, matched indoor and outdoor systems. Some of the benefits of installing approved matched indoor and outdoor split systems are maximum efficiency, optimum performance, and the best overall system reliability.

Features**Table 1. Standard Features**

- COMMUNICATING OR 24 VOLT CONTROL
- MULTI-POSITION UPFLOW, DOWNFLOW, HORIZONTAL LEFT AND HORIZONTAL RIGHT
- PAINTED FINISH ON GALVANIZED STEEL EXTERIOR WITH FULLY INSULATED CABINET THAT MEETS R4.2 VALUE
- STURDY POLYCARBONATE DRAIN PANS
 - The TEM air handler has factory installed drain pans and is shipped for upflow and horizontal left applications
- 208/230 VAC OPERATION
- VARIABLE-SPEED DIRECT DRIVE BLOWER.
- FACTORY INSTALLED R-410A THERMAL EXPANSION VALVE
- ALL ALUMINUM COIL
- BOTTOM RETURN
- MEETS THE MINIMUM LEAKAGE REQUIREMENTS FOR THE FLORIDA AND CALIFORNIA BUILDING CODES

Table 2. Optional Accessories

- 4,5,8,10,15,20, and 25 KW SINGLE PHASE ELECTRIC HEATERS
 - Circuit breakers available on single phase 4, 5, 8, 10, 15, 20, and 25 KW heaters
 - Lugs available on single phase 4, 5, 8, and 10 KW heaters
 - Lugs available on three phase 10 and 15 KW heaters
- SINGLE POINT POWER ENTRY KIT (for 15 and 20 KW heaters)
- SUPPLY DUCT FLANGE KIT
- DOWNFLOW SUB-BASE KITS - TAYBASE185, TAYBASE235, TAYBASE260
- SLIM FIT FILTER BOX KIT — BAYSF1185AAA, BAYSF1235AAA, BAYSF1265AAA

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Installation Instructions

1. Unpacking

Carefully unpack the unit and inspect the contents for damage. If any damage is found at the time of delivery, proper notification and claims should be made with the carrier.

Check the rating plate to assure model number and voltage, plus any kits match with what you ordered. The manufacturer should be notified within 5 days of any discrepancy or parts shortage.

2. Location

The air handler should be centrally located and may be installed in a closet, alcove, utility room, basement, crawl space or attic. Minimum clearances must be met.

The unit should be installed in a level position to ensure proper condensation drainage. Up to an additional 1/4" rise over the width or depth of the unit is allowed to create additional sloping towards the drain. Unit must be positioned between level and 1/4" rise, sloping toward the drain connections.

When the unit is installed in a closet or utility room, the room should be large enough, and have an opening to allow replacement of the unit. All servicing is done from the front and a clearance of 21" is needed for service unless the closet door aligns with the front of the air handler.

If you are installing the unit in an unconditioned space such as an attic or crawl space, you must ensure that the area provides sufficient air circulation to prevent moisture collection on the cabinet during high dew point conditions. A drain pan must be installed under the entire unit when it is installed in or above a finished ceiling or in an unconditioned space.

3. Duct Work

The duct work should be installed in accordance with the NFPA No. 90A "Installation of Air Conditioning and Ventilating systems" and No. 90B "Residential Type Warm Air Heating and Air Conditioning Installation."

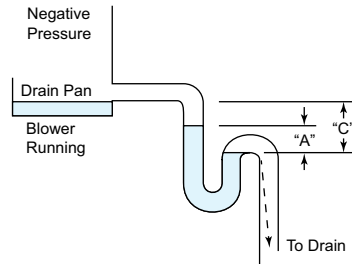
The duct work should be insulated in accordance with the applicable requirements for the particular installation as required by HUD, FHA, VA the applicable building code, local utility or other governing body.

4. Condensate Drain

The unit is supplied with primary and auxiliary condensate drains that have 3/4" NPT connections. The primary drain must be trapped outside the unit and piped in accordance with applicable building codes.

The figure shows the operation of a properly

designed trap under normal operating conditions when the blower is running and the condensate is draining. Note the difference in height of the water column must at least equal the normal negative static pressure existing during operation between the cooling coil and blower. It is advisable to have the difference in water column height somewhat greater than the normal maximum operating static to allow for greater static caused by dirty filters or for the bounce of the water column on start up.



Proper operation of condensate trap under normal operating conditions.

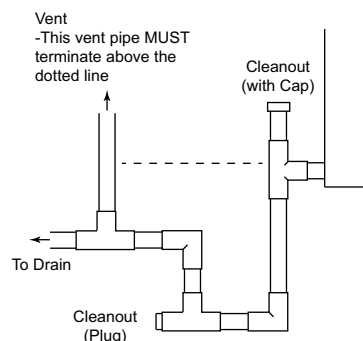
"A" height of water column equals negative static pressure existing in system.

"C" dimension should at least equal two times the maximum negative static pressure that can occur in system.

Do not reduce the drain line size less than the connection size on the drain pan. Condensate should be piped to an open drain or to the outside. All drains must pitch downward away from the unit a minimum of 1/4" per foot of line to ensure proper drainage.

Important: If cleanout Tee is used, stand pipe must be sealed/capped.

Important: If a vent Tee is used, it must be downstream from the trap.



Insulate the primary drain line to prevent sweating where dew point temperatures may be met. (Insulation is optional depending on climate and application needs.)

5. Refrigerant Piping

Refrigerant piping external to the unit shall be sized in accordance with the instructions of the manufacturer of the outdoor equipment.

6. Metering Device

All units are shipped and installed with an internally-checked, non-bleed TXV designed for air conditioning or heat pump operation. Some outdoor models may require a start assist kit. See outdoor unit for more information.

7. Blower

This unit is supplied with a variable speed motor with a direct drive blower wheel which can obtain various air flows. The unit is shipped with factory set cooling and heating air flows. Performance tables are available for additional airflow settings. Disconnect all power to the unit before making any adjustments to the airflow settings. Be sure to check the air flow and the temperature drop across the evaporator coil to ensure sufficient air flow.

8. Airflow Adjustment

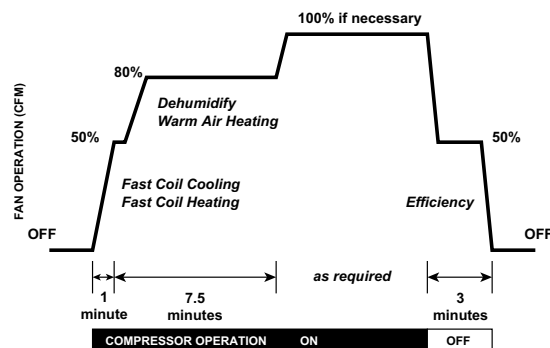
Note: A CDA tool may be plugged into the TEM8 control board and used to configure or monitor the system

9. Indoor Blower Timing

Table 3. Delay Options

The blower delay profile is to be configured for heating and cooling modes of operation. There are 4 blower off delay options	
Option 1	90 seconds at 100% air flow
Option 2	No delay
Option 3	180 seconds at 50% air flow
Option 4	Enhanced Mode

Figure 1. Enhanced Mode



10. Wiring

Consult all schematic and pictorial wiring diagrams of this unit and the outdoor equipment to determine compatibility of wiring connections and to determine specific requirements.

All field wiring to the air handler should be installed in accordance with the latest edition of the National Electric Code NFPA No. 70 and any local codes.

Check rating plates on unit for rated volts, minimum circuit ampacity and maximum over current protection. Supply circuit power wiring must be 75 degree C (167 degree F) minimum copper conductors only. Copper supply wires shall be sized to the National Electric Code or local code requirements, whichever is more stringent.

The unit is shipped wired for 230/240 Volt AC 60 HZ 1 Phase Operation. If the unit is to be operated at 208 VAC 60HZ, follow the instructions on the indoor unit wiring diagram to change the low voltage transformer to 208 VAC operation (Ensure unit is properly grounded).

Class 2 low voltage control wiring should not be run in conduit with power wiring and must be separated from power wiring unless class 1 wire with proper voltage rating is used.

Low voltage control wiring should be 18 Awg, color coded (105 degree C minimum). For lengths longer than 100ft., 16 Awg wire should be used. Make certain that separation of control wiring and power wiring has been maintained.

11. Air Filter

To protect the coil, blower and other internal parts from excessive dirt and dust an air filter must be installed before air enters the evaporator coil. A remote filter must be installed. Consult the filter manufacturer for proper sizing and maximum velocity requirements.

Important: Air filters shall meet the test requirements in UL 900.

12. Operational and Checkout Procedures

To obtain proper performance, all units must be operated and charge adjustments made in accordance with procedures found in the Service Facts document of the outdoor unit. After installation has been completed, it is recommended that the entire system be checked against the checkout list located at the back of this document. See "Checkout Procedures," p. 33.

13. Maintenance

The system air filter(s) should be inspected, cleaned or replaced at least monthly. Make certain that the access panels are replaced and secured properly before placing the unit back in operation. This product is designed for dependable service; however, periodic maintenance should be scheduled and conducted by trained professional service personnel. This service should be conducted at least annually and should include testing and inspection of electrical and refrigerant components, flushing of condensate drain, and repriming of condensate trap. The heat transfer surface should be cleaned. The blower motor is permanently lubricated for normal operating conditions.

Sequence of Operation

Abbreviations

- AFC = Airflow Control

Note: Use variable speed outdoor Sequence of Operation in conjunction with the TEM8 Sequence of Operation.

The installing and servicing technician should have an understanding of the sequence of operation to be able to properly setup and diagnose functions of the air handler.

See unit, electric heat, and field wiring diagrams for additional information.

Continuous Fan

Important: If the indoor air exceeds 60% relative humidity or simply feels uncomfortably humid, it is recommended that the indoor fan only be used in the AUTO mode.

1. When a fan request is received from the thermostat, the AFC sends a command to the serial communicating blower motor to run. Airflow can be adjusted through the thermostat.
2. Humidity Control – When enabled at the thermostat, this feature will disable any blower off delays and disable continuous fan mode when the humidity is above the dehumidification setpoint. This will help prevent coil condensation from being evaporated back into the air stream.

Cooling Mode

1. When a request for 1st stage cooling is received, the AFC sends a command to the serial communicating blower motor to run at 1st stage cooling airflow. (Delay profiles from the thermostat may change blower motor timing and actual airflow demand)
2. When a request for 2nd stage cooling is received, the AFC sends a command to the serial communicating blower motor to run at 100 % cooling airflow.
3. When a request for cooling is removed, the AFC will turn off the blower motor after any user selected fan-off delays have expired.

Note: Delay profiles from the thermostat may change blower motor timing and actual airflow demand.

Heat pump (compressor only)

1. When a request for 1st stage heat is received, the AFC sends a command to the serial communicating blower motor to run at 1st stage heating airflow.

2. Humidifier contacts close on demand from thermostat.
3. When a request for 2nd stage mechanical heat is received, the AFC sends a command to the serial communicating blower motor to run at 100 % heating airflow.
4. When a request for heat pump is removed, the AFC will turn off the blower motor after any user selected fan-off delays have expired.

Note: Delay profiles from the thermostat may change blower motor timing and actual airflow demand.

Electric Heat

1. When a request for electric heat is received, the AFC will energize the on board 24 volt relays per the amount of heat requested from the thermostat and the size of the heater installed.
2. The AFC sends a command to the serial communicating blower motor to run proper airflow and close the blower interlock relay on the EHC.

Defrost

1. The OD unit will initiate defrost and send a message to the AFC.
2. Electric or hydronic heat will be energized to help temper the air.

Unit Test Mode

Unit Test Mode will exit if any demand is given to the unit.

To enter Unit Test Mode:

1. Set System Switch on comfort control to Off.
2. Scroll down to the Unit Test selection and push the "Enter" button.

Sequence of Unit Test Mode (OD unit is not energized during the Unit Test Mode)

1. AFC energizes the blower at 50% and then continues to ramp until it reaches 100% cooling airflow.
2. Humidifier contacts close when the blower starts.
3. AFC energizes the W relays in 10 second intervals. The blower remains at 100% air flow.
4. All relays de-energize and the blower shuts off five seconds after the last bank of heat is energized.

Note: If an error occurs during the Unit Test Mode, the Fault LED will flash a code and continue the test.

Electrical — Low Voltage

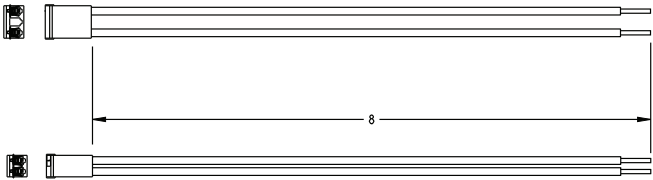
Table 4. Low Voltage Maximum Wire Length

The Low Voltage Maximum Wire Length table defines the size and combined total maximum length of the low voltage wiring from the outdoor unit, to the indoor unit, and to the thermostat. Note: The use of color coded low voltage wire is recommended to simplify connections between the outdoor unit, the control, and the indoor unit.	Control Wire — Communicating	
	WIRE SIZE	MAX. WIRE LENGTH
	18 AWG	500 FT. Combined
	Control Wire — 24 Volt	
	WIRE SIZE	MAX. WIRE LENGTH
	18 AWG	100 FT. Combined

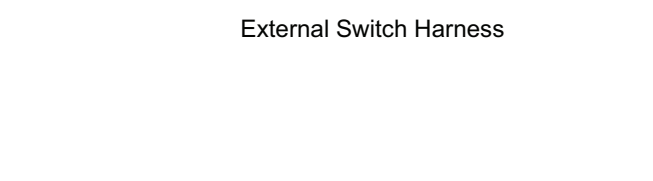
Table 5. Humidifier and External Switch

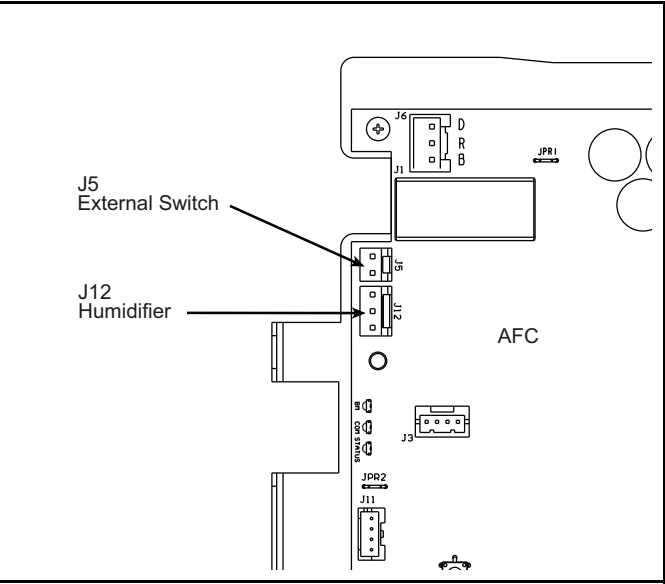
When connecting a humidifier or an external switch to the air handler, locate the harness(es) in the doc pack. The plug on the harness will plug into the AFC control board.

Humidifier Harness



External Switch Harness





J5 External Switch

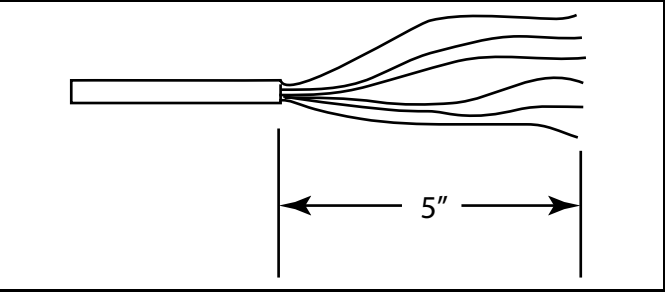
J12 Humidifier

AFC

Table 6. Low Voltage Hook-up Instructions

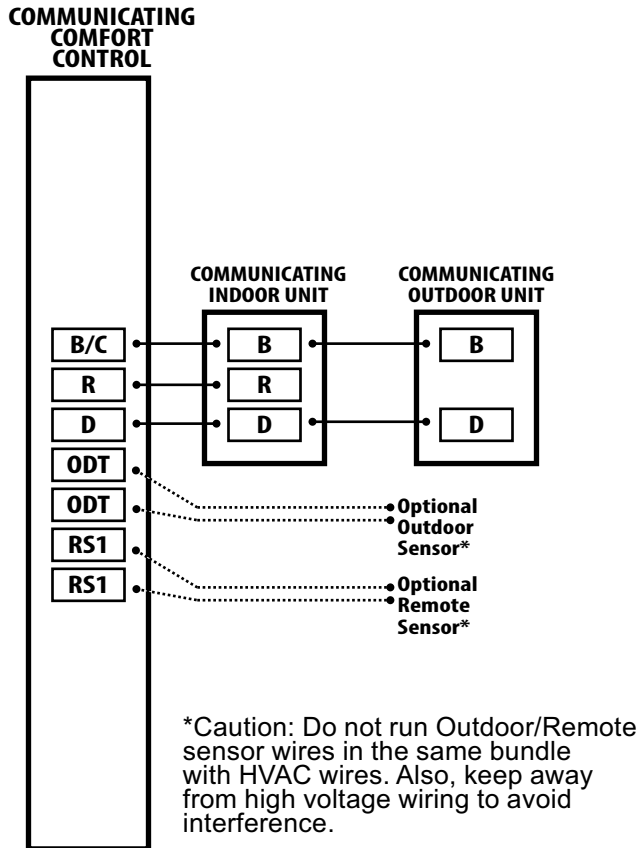
Note: Strain relief must be provided on the inside of the air handler cabinet for the low voltage wiring. Field supplied thermostat wired may be wire tied as a bundle to the existing strain relieved low voltage pigtail leads in the air handler unit.

1. Route control wiring to unit. Remove the external sheathing of the wiring approximately 5".

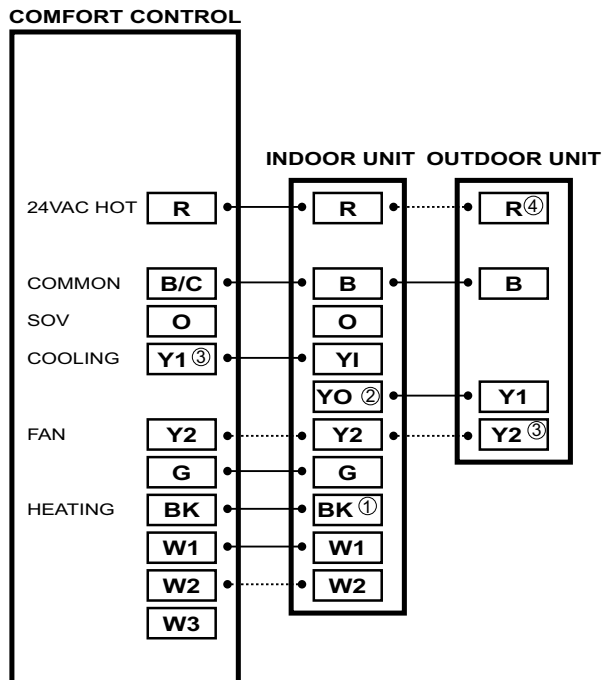


5"

Communicating Controls Wiring Diagram



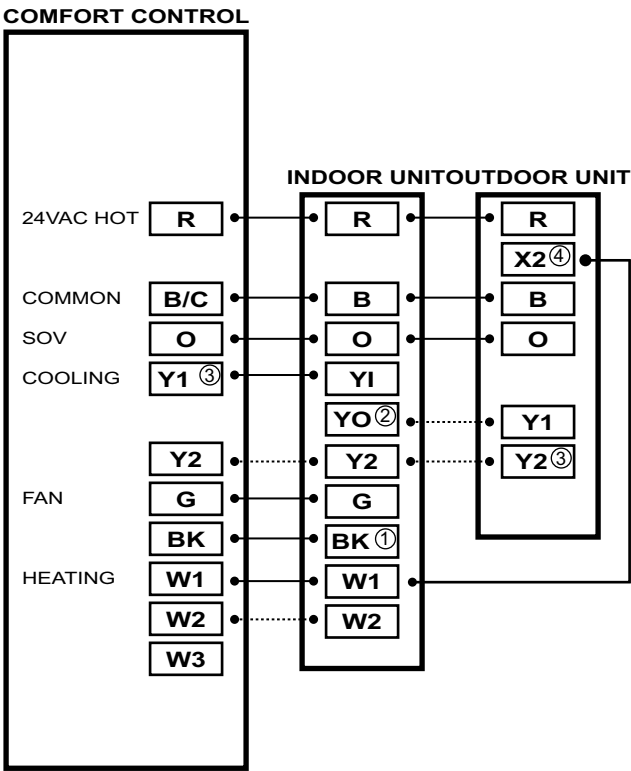
1 OR 2 STAGE COOLING WITH TEM8 MODEL VARIABLE SPEED AIR HANDLER



NOTES:

1. Cut the BK jumper on the AFC when using the BK functionality from the thermostat.
2. Y1 and Y2 connections must be made as shown for external switch functionality. (See table 5) Can be used for condensate overflow switch as well as other functions. Configure this functionality from the AFC seven segment display.
3. When using the BK feature from the comfort control, the Y1 & Y2 inputs to the AFC are for the seven segment display only. The BK feature has 100% control over air flow.
4. Y2 connections at outdoor unit are required only for two stage units.

1 OR 2 STAGE HEAT PUMP WITH TEM8 VARIABLE SPEED AIR HANDLER



NOTES:

1. Cut the BK jumper on the AFC when using the BK functionality from the thermostat.
2. Y1 and YO connections must be made as shown for external switch functionality. (See table 5) Can be used for condensate overflow switch as well as other functions. Configure this functionality from the AFC seven segment display.
3. Connection to X2 is not required when using the 402, 624, 824, or relay panel controls.
4. When using the BK feature from the comfort control, the Y1 & Y2 inputs to the AFC are for the 7 segment display only. The BK feature has 100% control over air flow.

18-GF77D1-1A-EN



Performance and Electrical Data

TEM8A0B24V21DC AIRFLOW PERFORMANCE														CONSTANT CFM MODE / CONSTANT TORQUE MODE					
OUTDOOR MULTIPLIER (TONS)	COOLING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE (Constant CFM / Torque)				CONSTANT CFM / Constant		HEATING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE								
			0.1	0.3	0.5	0.7	0.9	0.1			0.3	0.5	0.7	0.9					
1.5 tons	290 CFM/ton	CFM	430 / 538	430 / 415	430 / 264	430 / NA	430 / NA	290	CFM	434	419	419	403	384					
	350 CFM/ton	Watts	50 / 39	75 / 48	95 / 43	110 / NA	145 / NA	CFM/ton	Watts	34	64	96	130	167					
	400 CFM/ton	CFM	520 / 620	520 / 514	520 / 398	520 / NA	510 / NA	350	CFM	521	512	514	500	485					
	450 CFM/ton	Watts	60 / 53	90 / 64	120 / 61	135 / NA	175 / NA	CFM/ton	Watts	44	77	112	153	196					
	400 CFM/ton	CFM	590 / 688	590 / 593	590 / 493	590 / NA	590 / NA	400	CFM	595	589	595	584	573					
2 tons	290 CFM/ton	Watts	75 / 67	105 / 80	140 / 80	160 / NA	205 / NA	CFM/ton	Watts	56	91	127	173	222					
	350 CFM/ton	CFM	670 / 758	670 / 671	660 / 581	660 / NA	660 / NA	450	CFM	668	667	675	668	660					
	400 CFM/ton	Watts	85 / 85	125 / 100	160 / 102	190 / NA	235 / NA	CFM/ton	Watts	71	107	145	196	250					
	450 CFM/ton	CFM	570 / 670	570 / 573	570 / 469	570 / NA	568 / NA	290	CFM	575	569	573	561	549					
	400 CFM/ton	Watts	60 / 63	90 / 76	125 / 75	165 / NA	215 / NA	CFM/ton	Watts	53	87	123	167	215					
2.5 tons	290 CFM/ton	CFM	690 / 781	690 / 696	690 / 609	690 / 518	680 / NA	350	CFM	693	693	702	696	689					
	350 CFM/ton	Watts	85 / 91	120 / 107	160 / 110	210 / 98	259 / NA	CFM/ton	Watts	76	113	152	204	259					
	400 CFM/ton	CFM	790 / 875	790 / 798	790 / 720	780 / 639	780 / 555	400	CFM	791	795	805	803	798					
	450 CFM/ton	Watts	110 / 122	150 / 140	195 / 145	250 / 137	301 / 115	CFM/ton	Watts	103	143	184	240	301					
	400 CFM/ton	CFM	890 / 971	890 / 899	880 / 827	880 / 754	880 / 680	450	CFM	889	895	902	899	891					
2.5 tons †	290 CFM/ton	Watts	145 / 161	185 / 181	235 / 189	295 / 184	347 / 184	CFM/ton	Watts	138	181	226	284	347					
	350 CFM/ton	CFM	720 / 823	720 / 741	710 / 659	710 / 573	710 / 481	290	CFM	717	718	728	723	717					
	400 CFM/ton	Watts	90 / 104	140 / 120	170 / 124	220 / 115	260 / 91	CFM/ton	Watts	82	120	159	212	269					
	450 CFM/ton	CFM	870 / 963	860 / 892	873 / 819	860 / 746	850 / 671	350	CFM	865	871	879	876	869					
	400 CFM/ton	Watts	140 / 157	182 / 177	235 / 185	280 / 180	330 / 161	CFM/ton	Watts	128	170	214	272	335					
2.5 tons †	290 CFM/ton	CFM	958 / 1075	975 / 1000	946 / 878	871 / 711	802 / 617	390 †	CFM	958	979	957	878	822					
	350 CFM/ton	Watts	147 / 170	203 / 195	269 / 211	342 / 197	403 / 189	CFM/ton	Watts	138	192	257	336	406					
	400 CFM/ton	CFM	980 / 1100	993 / 1019	958 / 889	875 / 714	801 / 616	400	CFM	980	998	969	882	821					
	450 CFM/ton	Watts	157 / 181	213 / 205	280 / 219	357 / 205	418 / 196	CFM/ton	Watts	146	202	268	351	422					
	400 CFM/ton	CFM	980 / 1100	993 / 1019	958 / 889	875 / 714	801 / 616	450	CFM	980	998	969	882	821					
2.5 tons †	290 CFM/ton	Watts	157 / 181	213 / 205	280 / 219	357 / 205	418 / 196	CFM/ton	Watts	146	202	268	351	422					
	350 CFM/ton	CFM	980 / 1100	993 / 1019	958 / 889	875 / 714	801 / 616	400	CFM	980	998	969	882	821					
	400 CFM/ton	Watts	157 / 181	213 / 205	280 / 219	357 / 205	418 / 196	CFM/ton	Watts	146	202	268	351	422					
	450 CFM/ton	CFM	980 / 1100	993 / 1019	958 / 889	875 / 714	801 / 616	450	CFM	980	998	969	882	821					
	400 CFM/ton	Watts	157 / 181	213 / 205	280 / 219	357 / 205	418 / 196	CFM/ton	Watts	146	202	268	351	422					

† Factory Setting

Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower.

To prevent water blow-off, the max airflow demand allowable is 1000 CFM. If an outdoor multiplier and cooling airflow setting should result in a demand higher than 1000, the AFC will default the demand back to 1000

Torque mode will reduce airflow when static is above approximately 0.3" water column.

All heating modes default to Constant CFM.

In communicating mode, default CFM/Ton is 400.

Cooling airflow values are with wet coil, no filter

- † Factory Setting
- Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower.
- To prevent water blow-off, the max airflow demand allowable is 1000 CFM. If an outdoor multiplier and cooling airflow setting should result in a demand higher than 1000, the AFC will default the demand back to 1000.

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TEM8A0B30V31DC AIRFLOW PERFORMANCE																									CONSTANT CFM MODE / CONSTANT TORQUE MODE									
OUTDOOR MULTIPLIER (TONS)	COOLING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE (Constant CFM / Constant Torque)					HEATING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE					AIRFLOW POWER	HEATING AIRFLOW SETTING	EXTERNAL STATIC PRESSURE																	
			0.1	0.3	0.5	0.7	0.9			0.1	0.3	0.5	0.7	0.9			0.1	0.3	0.5	0.7	0.9													
1.5 tons	290	CFM	430/538	430/415	430/264	430/NA	430/NA	290	CFM	434	419	419	403	384	CFM	290	CFM/ton	434	419	419	403	384	CFM	434	419	419	403	384						
	350	CFM	520/620	520/514	520/398	520/NA	510/NA	350	CFM	521	512	514	500	485	CFM	350	CFM/ton	521	512	514	500	485	CFM	521	512	514	500	485						
	400	CFM	590/688	590/593	590/493	590/NA	590/NA	400	CFM	595	589	595	584	573	CFM	400	CFM/ton	595	589	595	584	573	CFM	595	589	595	584	573						
	450	CFM	670/758	670/671	660/581	660/NA	660/NA	450	CFM	668	667	675	668	660	CFM	450	CFM/ton	668	667	675	668	660	CFM	668	667	675	668	660						
	290	CFM	570/670	570/573	570/469	570/NA	568/NA	290	CFM	575	569	573	561	549	CFM	290	CFM/ton	575	569	573	561	549	CFM	575	569	573	561	549						
2 tons	350	CFM	690/781	690/696	690/609	690/518	680/NA	350	CFM	693	693	702	696	689	CFM	350	CFM/ton	693	693	702	696	689	CFM	693	693	702	696	689						
	400	CFM	790/875	790/798	790/720	780/639	780/555	400	CFM	791	795	805	803	798	CFM	400	CFM/ton	791	795	805	803	798	CFM	791	795	805	803	798						
	450	CFM	890/971	890/899	880/827	880/754	880/680	450	CFM	889	895	902	899	891	CFM	450	CFM/ton	889	895	902	899	891	CFM	889	895	902	899	891						
	290	CFM	720/823	720/741	710/659	710/573	710/481	290	CFM	717	718	728	723	717	CFM	290	CFM/ton	717	718	728	723	717	CFM	717	718	728	723	717						
	350	CFM	870/963	860/892	873/819	860/746	850/671	350	CFM	865	871	879	876	869	CFM	350	CFM/ton	865	871	879	876	869	CFM	865	871	879	876	869						
2.5 tons	390	CFM	969/1087	985/1011	993/921	992/809	1000/770	390	CFM	969	989	1004	999	1026	CFM	390	CFM/ton	969	989	1004	999	1026	CFM	969	989	1004	999	1026						
	400	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	400	CFM	993	1013	1028	1023	1049	CFM	400	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	450	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	450	CFM	993	1013	1028	1023	1049	CFM	450	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	290	CFM	868/974	884/907	891/826	893/729	894/688	290	CFM	868	888	901	900	917	CFM	290	CFM/ton	868	888	901	900	917	CFM	868	888	901	900	917						
	350	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	350	CFM	993	1013	1028	1023	1049	CFM	350	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
3 tons †	390 †	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	390 †	CFM	993	1013	1028	1023	1049	CFM	390 †	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	400	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	400	CFM	993	1013	1028	1023	1049	CFM	400	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	450	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	450	CFM	993	1013	1028	1023	1049	CFM	450	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	290	CFM	868/974	884/907	891/826	893/729	894/688	290	CFM	868	888	901	900	917	CFM	290	CFM/ton	868	888	901	900	917	CFM	868	888	901	900	917						
	350	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	350	CFM	993	1013	1028	1023	1049	CFM	350	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
† Factory Setting	390 †	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	390 †	CFM	993	1013	1028	1023	1049	CFM	390 †	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	400	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	400	CFM	993	1013	1028	1023	1049	CFM	400	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	450	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	450	CFM	993	1013	1028	1023	1049	CFM	450	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
	290	CFM	868/974	884/907	891/826	893/729	894/688	290	CFM	868	888	901	900	917	CFM	290	CFM/ton	868	888	901	900	917	CFM	868	888	901	900	917						
	350	CFM	993/1114	1008/1035	1017/943	1015/828	1022/787	350	CFM	993	1013	1028	1023	1049	CFM	350	CFM/ton	993	1013	1028	1023	1049	CFM	993	1013	1028	1023	1049						
† Factory Setting - Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower. - To prevent water blow-off, the max airflow demand allowable is 1000 CFM. If an outdoor multiplier and cooling airflow setting should result in a demand higher than 1000, the AFC will default the demand back to 1000. - Torque mode will reduce airflow when static is above approximately 0.3" water column. - All heating modes default to Constant CFM. - In communicating mode, default CFM/Ton is 400. - Cooling airflow values are with wet coil, no filter																																		

TEM8A0C36V31DC & TEM8A0C42V41DC AIRFLOW PERFORMANCE														CONSTANT CFM MODE / CONSTANT TORQUE MODE					
OUTDOOR MULTIPLIER (TONS)	COOLING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE (Constant CFM / Constant Torque)					HEATING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE									
			0.1	0.3	0.5	0.7	0.9			0.1	0.3	0.5	0.7	0.9					
2.5 tons	290 CFM/ton	CFM Watts	735/ 837 59/ 72	727/ 702 96/ 90	700/ 593 138/ 105	673/ 415 176/ 123	660/ 415 215/ 148	290 CFM/ton	CFM Watts	735 59	727 96	700 138	673 176	660 215					
	350 CFM/ton	CFM Watts	883/ 972 82/ 103	884/ 849 124/ 123	882/ 746 170/ 138	881/ 657 223/ 152	870/ 577 270/ 168	350 CFM/ton	CFM Watts	883 82	884 124	882 170	881 223	870 270					
	400 CFM/ton	CFM Watts	1007/ 1084 109/ 136	1016/ 971 154/ 158	1033/ 874 204/ 174	1020/ 788 269/ 187	1010/ 711 320/ 200	400 CFM/ton	CFM Watts	1007 109	1016 154	1033 204	1020 269	1010 320					
	450 CFM/ton	CFM Watts	1133/ 1198 143/ 177	1146/ 1093 192/ 202	1176/ 1001 246/ 220	1140/ 919 321/ 233	1130/ 845 375/ 244	450 CFM/ton	CFM Watts	1133 143	1146 192	1176 246	1140 321	1130 375					
	290 CFM/ton	CFM Watts	878/ 993 82/ 108	879/ 872 123/ 129	876/ 771 169/ 144	874/ 682 221/ 157	865/ 602 270/ 173	290 CFM/ton	CFM Watts	878 82	879 123	876 169	874 221	865 270					
3 tons	350 CFM/ton	CFM Watts	1057/ 1154 122/ 160	1068/ 1045 168/ 184	1091/ 952 220/ 201	1070/ 869 289/ 213	1060/ 793 340/ 225	350 CFM/ton	CFM Watts	1057 122	1068 168	1091 220	1070 289	1060 340					
	400 CFM/ton	CFM Watts	1209/ 1289 168/ 216	1223/ 1190 219/ 243	1255/ 1102 277/ 262	1210/ 1024 355/ 276	1190/ 952 410/ 287	400 CFM/ton	CFM Watts	1209 168	1223 219	1255 277	1210 355	1190 410					
	450 CFM/ton	CFM Watts	1364/ 1426 230/ 287	1375/ 1334 286/ 317	1393/ 1253 350/ 339	1340/ 1179 429/ 355	1330/ 1110 480/ 367	450 CFM/ton	CFM Watts	1364 230	1375 286	1393 350	1340 429	1330 480					
	290 CFM/ton	CFM Watts	1022/ 1123 113/ 148	1031/ 1012 158/ 172	1050/ 917 209/ 188	1030/ 832 275/ 201	1030/ 756 325/ 213	290 CFM/ton	CFM Watts	1022 113	1031 158	1050 209	1030 275	1030 325					
	350 CFM/ton	CFM Watts	1235/ 1312 178/ 227	1249/ 1214 229/ 254	1242/ 1128 288/ 274	1230/ 1050 367/ 288	1220/ 978 420/ 299	350 CFM/ton	CFM Watts	1235 178	1249 229	1242 288	1230 367	1220 420					
3.5 tons	400 CFM/ton	CFM Watts	1416/ 1471 254/ 314	1424/ 1383 313/ 263	1399/ 1303 378/ 368	1380/ 1230 455/ 385	1370/ 1163 510/ 398	400 CFM/ton	CFM Watts	1416 254	1424 313	1399 378	1303 455	1370 510					
	450 CFM/ton	CFM Watts	1601/ 1618 356/ 420	1591/ 1536 423/ 454	1547/ 1462 497/ 480	1500/ 1394 553/ 500	1390/ 1330 520/ 514	450 CFM/ton	CFM Watts	1601 356	1591 423	1547 497	1500 553	1390 520					
	290 CFM/ton	CFM Watts	1168/ 1276 155/ 209	1182/ 1175 204/ 235	1182/ 1087 260/ 254	1170/ 1007 337/ 268	1160/ 935 390/ 279	290 CFM/ton	CFM Watts	1168 155	1182 204	1182 260	1170 337	1160 390					
	350 † CFM/ton	CFM Watts	1416/ 1492 254/ 326	1424/ 1404 313/ 357	1399/ 1325 378/ 381	1380/ 1252 455/ 398	1370/ 1185 510/ 411	350 † CFM/ton	CFM Watts	1416 254	1424 313	1399 378	1380 455	1370 510					
	400 CFM/ton	CFM Watts	1628/ 1616 373/ 435	1614/ 1535 441/ 468	1534/ 1461 517/ 492	1500/ 1393 568/ 510	1390/ 1329 520/ 524	400 CFM/ton	CFM Watts	1628 373	1614 441	1534 517	1500 568	1390 520					
4 tons †	450 CFM/ton	CFM Watts	1714/ 1605 431/ 435	1686/ 1525 505/ 468	1550/ 1452 584/ 492	1500/ 1385 617/ 510	1390/ 1321 520/ 570	450 CFM/ton	CFM Watts	1714 431	1686 505	1550 584	1500 617	1390 520					
	• † Factory Setting Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower. In communicating mode, default CFM/Ton is 400.																		
• Torque mode will reduce airflow when static is above approximately 0.3" water column.																			
• All heating modes default to Constant CFM.																			
• Cooling airflow values are with wet coil, no filter																			

- † Factory Setting
- Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower.
- In communicating mode, default CFM/Ton is 400.
- Torque mode will reduce airflow when static is above approximately 0.3" water column.
- All heating modes default to Constant CFM.
- Cooling airflow values are with wet coil, no filter

Performance and Electrical Data

TEM8A0C48V41DC & TEM8B0C60V51DA AIRFLOW PERFORMANCE										CONSTANT CFM MODE / CONSTANT TORQUE MODE									
OUTDOOR MULTIPLIER (TONS)	COOLING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE (Constant CFM / Constant Torque)					HEATING AIRFLOW SETTING	AIRFLOW POWER	EXTERNAL STATIC PRESSURE					0.1	0.3	0.5	0.7	0.9
			0.1	0.3	0.5	0.7	0.9												
3 tons	290	CFM	864/1015	856/883	851/772	850/676	820/590	290	CFM	864	856	851	843	822	76	119	168	219	276
	CFM/ton	Watts	80/96	119/121	170/141	217/160	276/182	CFM/ton	Watts	76	119	168	219	276	CFM	Watts	1037	1040	1039
	350	CFM	1037/1179	1037/1059	1040/957	1030/866	1030/784	350	CFM	1037	1037	1040	1039	1032	CFM	Watts	110	158	213
	CFM/ton	Watts	120/137	170/164	224/185	265/204	334/221	CFM/ton	Watts	110	158	213	271	334	CFM	Watts	1184	1187	1193
	400	CFM	1184/1317	1187/1207	1193/1110	1180/1024	1190/945	400	CFM	1184	1187	1193	1196	1197	CFM	Watts	149	200	260
	CFM/ton	Watts	160/180	215/209	275/233	325/251	380/268	CFM/ton	Watts	149	200	260	324	393	CFM	Watts	1334	1336	1343
3.5 tons	450	CFM	1334/1457	1336/1354	1343/1263	1340/1181	1340/1105	450	CFM	1334	1336	1343	1348	1353	CFM	Watts	198	254	318
	CFM/ton	Watts	205/232	265/265	335/290	395/310	460/327	CFM/ton	Watts	198	254	318	388	461	CFM	Watts	1003	1002	1004
	290	CFM	1015/1147	1000/1025	1000/921	1000/829	1000/746	290	CFM	1003	1002	1004	1002	992	CFM	Watts	103	149	203
	CFM/ton	Watts	115/128	160/155	205/176	255/194	309/212	CFM/ton	Watts	103	149	203	260	322	CFM	Watts	1209	1212	1218
	350	CFM	1210/1341	1210/1231	1210/1136	1210/1050	1210/971	350	CFM	1209	1212	1218	1222	1224	CFM	Watts	157	208	269
	CFM/ton	Watts	165/188	220/218	280/241	335/260	395/277	CFM/ton	Watts	157	208	269	334	403	CFM	Watts	1384	1386	1393
4 tons	400	CFM	1380/1503	1380/1403	1390/1314	1390/1233	1390/1159	400	CFM	1384	1386	1393	1397	1402	CFM	Watts	217	275	340
	CFM/ton	Watts	195/252	285/286	355/312	420/332	485/349	CFM/ton	Watts	217	275	340	412	487	CFM	Watts	1563	1563	1566
	450	CFM	1560/1667	1560/1575	1570/1492	1570/1416	1579/1345	450	CFM	1563	1563	1566	1566	1564	CFM	Watts	293	362	429
	CFM/ton	Watts	295/332	365/369	440/398	515/421	595/439	CFM/ton	Watts	293	362	429	507	588	CFM	Watts	1144	1147	1152
	290	CFM	1140/1304	1140/1192	1140/1095	1140/1008	1150/929	290	CFM	1144	1147	1152	1155	1154	CFM	Watts	138	188	247
	CFM/ton	Watts	145/175	200/204	255/227	310/246	365/263	CFM/ton	Watts	138	188	247	309	376	CFM	Watts	1384	1386	1393
5 tons †	350	CFM	1380/1525	1380/1426	1390/1338	1390/1257	1390/1183	350	CFM	1384	1386	1393	1397	1402	CFM	Watts	217	275	340
	CFM/ton	Watts	220/262	285/295	355/322	420/343	485/360	CFM/ton	Watts	217	275	340	412	487	CFM	Watts	1589	1588	1591
	400	CFM	1590/1711	1590/1621	1590/1539	1590/1464	1600/1394	400	CFM	1589	1588	1591	1589	1585	CFM	Watts	305	376	444
	CFM/ton	Watts	305/356	380/267	455/356	535/267	610/466	CFM/ton	Watts	305	376	444	522	604	CFM	Watts	1800	1794	1791
	450	CFM	1790/1898	1790/1816	1800/1741	1800/1670	1810/1604	450	CFM	1800	1794	1791	1773	1745	CFM	Watts	419	509	575
	CFM/ton	Watts	410/474	495/597	585/548	670/575	760/597	CFM/ton	Watts	419	509	575	660	749	CFM	Watts	1435	1436	1442
5 tons †	290	CFM	1430/1571	1440/1475	1440/1388	1440/1309	1440/1236	290	CFM	1435	1436	1442	1446	1450	CFM	Watts	237	297	364
	CFM/ton	Watts	240/283	310/318	375/345	445/367	515/384	CFM/ton	Watts	237	297	364	437	514	CFM	Watts	1747	1742	1740
	350 †	CFM	1740/1851	1740/1767	1750/1690	1750/1619	1760/1552	350 †	CFM	1747	1742	1740	1728	1707	CFM	Watts	388	472	539
	CFM/ton	Watts	380/442	465/482	550/514	635/541	720/562	CFM/ton	Watts	388	472	539	623	710	CFM	Watts	2015	2007	1995
	400	CFM	2000/2087	2000/2012	2010/1942	1980/1873	1870/317	400	CFM	2015	2007	1995	1951	1877	CFM	Watts	559	679	739
	CFM/ton	Watts	540/619	635/663	735/700	810/729	810/378	CFM/ton	Watts	559	679	739	810	810	CFM	Watts	2125	2117	2100
5 tons †	450	CFM	2260/2141	2210/2068	2100/1999	1980/903	1870/315	450	CFM	2125	2117	2100	2038	1932	CFM	Watts	641	779	810
	CFM/ton	Watts	745/686	810/729	810/766	810/359	810/405	CFM/ton	Watts	641	779	810	810	810	CFM	Watts			

- † Factory Setting
- Status LED will blink once per 100 CFM requested. In torque mode, actual airflow may be lower.
- In communicating mode, default CFM/Ton is 400.
- Torque mode will reduce airflow when static is above approximately 0.3" water column.
- All heating modes default to Constant CFM.
- Cooling airflow values are with wet coil, no filter

Note: Heater size needs to be set in Configuration Menu.

Table 7. Electrical Data

TEM8A0B24V21DC HEATER DATA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				2.8 *	4	15			2.8 *	4	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.84	13100	16.0	24	25	2.88	9800	13.8	21	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.80	16400	20.0	29	30	3.60	12300	17.3	25	25
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.68	26200	32.0	44	45	5.76	19700	27.7	38	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.60	32800	40.0	54	60	7.20	24600	34.6	47	50
BAYHTR1517BRK Circuit 1 (a)	2/1	9.60	32800	40.0	54	60	7.20	24600	34.6	47	50
BAYHTR1517BRK Circuit 2		4.80	16400	20.0	25	25	3.60	12300	17.3	22	25
BAYHTR3510LUG	1/3	9.60	32800	23.1	32	35	7.20	24600	20.0	28	30
BAYHTR3517LUG	1/3	14.40	49100	34.6	46	50	10.80	36900	30.0	41	45

* = Motor Amps

(a) MCA and MOP for circuit 1 contains the motor amps

Table 8. Electrical Data

TEM8A0B30V31DC HEATER DATA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				3.9 *	5	15			3.9 *	5	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.84	13100	16.0	25	25	2.88	9800	13.8	22	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.80	16400	20.0	30	30	3.60	12300	17.3	27	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.68	26200	32.0	45	45	5.76	19700	27.7	39	40
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.60	32800	40.0	55	60	7.20	24600	34.6	48	50
BAYHTR1517BRK Circuit 1 (a)	2/1	9.60	32800	40.0	55	60	7.20	24600	34.6	48	50
BAYHTR1517BRK Circuit 2		4.80	16400	20.0	25	25	3.60	12300	17.3	22	25
BAYHTR3510LUG	1/3	9.60	32800	23.1	33	35	7.20	24600	20.0	29	30
BAYHTR3517LUG	1/3	14.40	49100	34.6	48	50	10.80	36900	30.0	42	45

* = Motor Amps

(a) MCA and MOP for circuit 1 contains the motor amps

Table 9. Electrical Data

TEM8A0C36V31DC, TEM8A0C42V41DC HEATER DATA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				3.9 *	5	15			3.9 *	5	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.84	13100	16.0	25	25	2.88	9800	13.8	22	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.80	16400	20.0	30	30	3.60	12300	17.3	27	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.68	26200	32.0	45	45	5.76	19700	27.7	39	40

Performance and Electrical Data

Table 9. Electrical Data (continued)

TEM8A0C36V31DC, TEM8A0C42V41DC HEATER DATA											
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.60	32800	40.0	55	60	7.20	24600	34.6	48	50
BAYHTR1517BRK Circuit 1 ^(a)	2/1	9.60	32800	40.0	55	60	7.20	24600	34.6	48	50
BAYHTR1517BRK Circuit 2		4.80	16400	20.0	25	25	3.60	12300	17.3	22	25
BAYHTR1523BRK Circuit 1 ^(a)	2/1	9.60	32800	40.0	55	60	7.20	24600	34.6	48	50
BAYHTR1523BRK Circuit 2		9.60	32800	40.0	50	50	7.20	24600	34.6	43	45
BAYHTR3510LUG	1/3	9.60	32800	23.1	33	35	7.20	24600	20.0	29	30
BAYHTR3517LUG	1/3	14.40	49100	34.6	48	50	10.80	36900	30.0	42	45
* = Motor Amps											

^(a) MCA and MOP for circuit 1 contains the motor amps

Table 10. Electrical Data

TEM8A0C48V41DC, TEM8B0C60V51DA HEATER DATA											
Heater Model No.	No. of Circuits/ Phases	240 Volt					208 Volt				
		Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection	Capacity		Heater Amps per Circuit	Minimum Circuit Ampacity	Maximum Overload Protection
		kW	BTUH				kW	BTUH			
No Heater				5.7 *	7	15			5.7 *	7	15
BAYHTR1504BRK BAYHTR1504LUG	1/1	3.84	13100	16.0	27	30	2.88	9800	13.8	24	25
BAYHTR1505BRK BAYHTR1505LUG	1/1	4.80	16400	20.0	32	35	3.60	12300	17.3	29	30
BAYHTR1508BRK BAYHTR1508LUG	1/1	7.68	26200	32.0	47	50	5.76	19700	27.7	42	45
BAYHTR1510BRK BAYHTR1510LUG	1/1	9.60	32800	40.0	57	60	7.20	24600	34.6	50	50
BAYHTR1517BRK Circuit 1 ^(a)	2/1	9.60	32800	40.0	57	60	7.20	24600	34.6	50	50
BAYHTR1517BRK Circuit 2		4.80	16400	20.0	25	25	3.60	12300	17.3	22	25
BAYHTR1523BRK Circuit 1 ^(a)	2/1	9.60	32800	40.0	57	60	7.20	24600	34.6	50	50
BAYHTR1523BRK Circuit 2		9.60	32800	40.0	50	50	7.20	24600	34.6	43	45
BAYHTR1525BRK Circuit 1 ^(a)	4/1	6.00	20500	25.0	38	40	4.50	15400	21.6	34	35
BAYHTR1525BRK Circuit 2		6.00	20500	25.0	31	35	4.50	15400	21.6	27	30
BAYHTR1525BRK Circuit 3		6.00	20500	25.0	31	35	4.50	15400	21.6	27	30
BAYHTR1525BRK Circuit 4		6.00	20500	25.0	31	35	4.50	15400	21.6	27	30
BAYHTR3510LUG	1/3	9.60	32800	23.1	35	35	7.20	24600	20.0	31	35
BAYHTR3517LUG	1/3	14.40	49100	34.6	50	50	10.80	36900	30.0	44	45
* = Motor Amps											

^(a) MCA and MOP for circuit 1 contains the motor amps

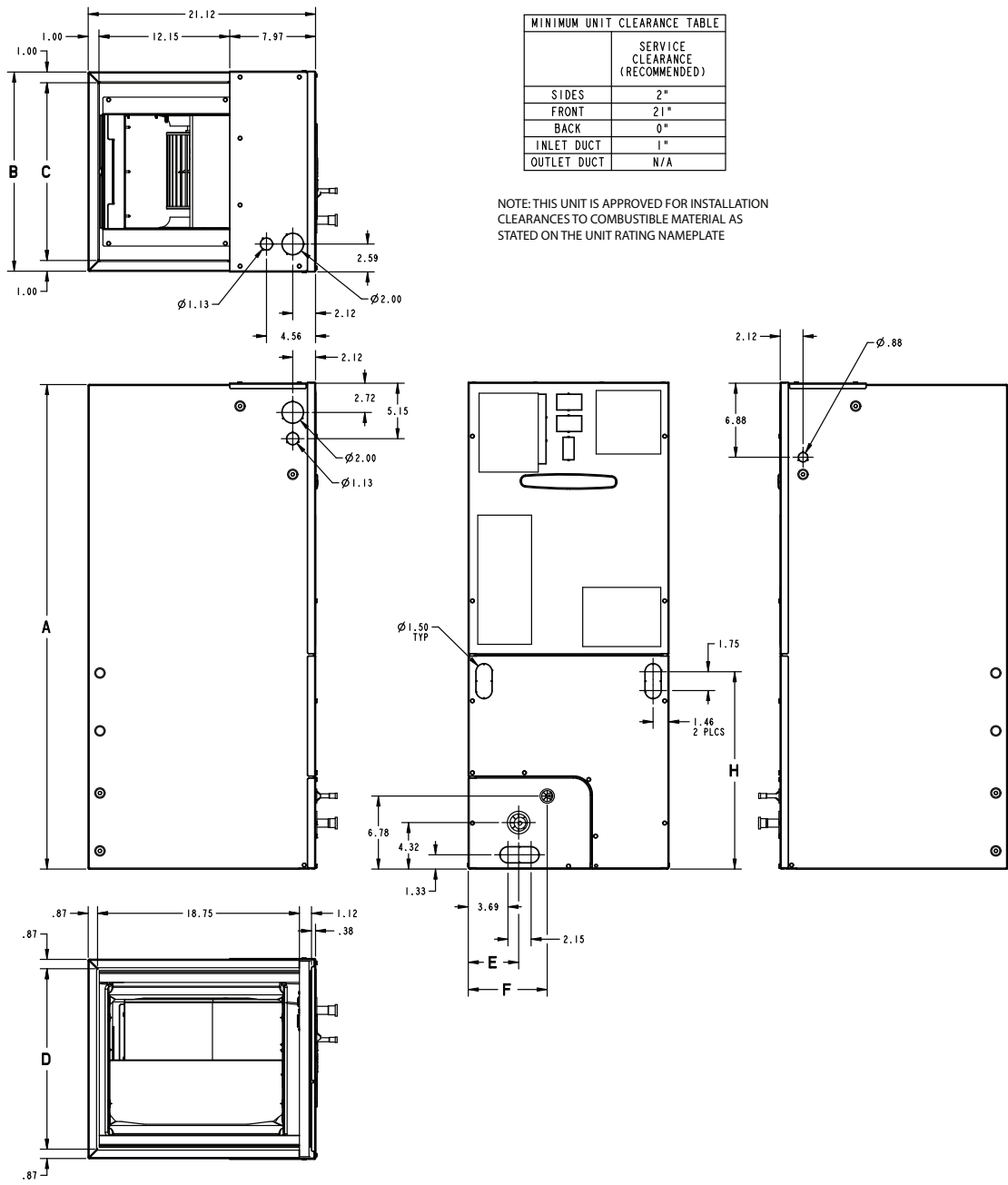
Minimum Airflow CFM

TEM8A0B24V21DC, TEM8A0B30V31DC		
Heater	Minimum Heater Airflow CFM	
	With Heat Pump	Without Heat Pump
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	650	600
BAYHTR1508BRK, BAYHTR1508LUG	850	700
BAYHTR1510BRK, BAYHTR1510LUG	850	700
BAYHTR1517BRK	1000	850
BAYHTR3510LUG	850	700
BAYHTR3517LUG	1000	850

TEM8A0C36V31DC, TEM8A0C42V41DC		
Heater	Minimum Heater Airflow CFM	
	With Heat Pump	Without Heat Pump
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	675	675
BAYHTR1508BRK, BAYHTR1508LUG	950	900
BAYHTR1510BRK, BAYHTR1510LUG	950	900
BAYHTR1517BRK	950	900
BAYHTR3510LUG	950	900
BAYHTR3517LUG	1050	950
BAYHTR1523BRK	1500	1300

TEM8A0C48V41DC, TEM8B0C60V51DA		
Heater	Minimum Heater Airflow CFM	
	With Heat Pump	Without Heat Pump
BAYHTR1504BRK, BAYHTR1504LUG, BAYHTR1505BRK, BAYHTR1505LUG	900	800
BAYHTR1508BRK, BAYHTR1508LUG	1200	1000
BAYHTR1510BRK, BAYHTR1510LUG	1350	1000
BAYHTR1517BRK	1400	1100
BAYHTR3510LUG	1200	1000
BAYHTR3517LUG	1400	1100
BAYHTR1523BRK	1430	1300
BAYHTR1525BRK	1850	1600

Outline Drawing



PRODUCT DIMENSIONS									
Air Handler Model	A	B	C	D	E	F	H	Flow Control	Gas Line Braze
TEM8A0B24, 30	46.77	18.50	16.50	16.75	4.68	7.33	20.09	TXV	3/4
TEM8A0C36, 42	51.27	23.50	21.50	21.75	7.01	9.66	24.59	TXV	7/8
TEM8A0C48/ TEM8B0C60	57.40	23.50	21.50	21.75	4.68	9.66	27.19	TXV	7/8
All dimensions are in inches									

Heater Pressure Drop Table

Airflow CFM	Number of Racks					Heater Racks	
	1	2	3	4		Heater Model	No. of Racks
	Air Pressure Drop — Inches W.G.					BAYHTR1504	1
1800	0.02	0.04	0.06	0.14		BAYHTR1505	1
1700	0.02	0.04	0.06	0.14		BAYHTR1508	2
1600	0.02	0.04	0.06	0.13		BAYHTR1510	2
1500	0.02	0.04	0.06	0.12		BAYHTR3510	3
1400	0.02	0.04	0.06	0.12		BAYHTR1517	3
1300	0.02	0.04	0.05	0.11		BAYHTR1523	4
1200	0.01	0.04	0.05	0.10		BAYHTR3517	3
1100	0.01	0.03	0.05	0.09		BAYHTR1525	4
1000	0.01	0.03	0.04	0.09			
900	0.01	0.03	0.04	0.08			
800	0.01	0.03					
700	0.01	0.02					
600	0.01	0.02					

Subcooling Adjustment

System Matched with:	Indoor Unit Model No.	Outdoor Model No.	Subcooling
15 SEER HP — 3 ton	TEM8A0C36V31 TEM8A0C42V41	4TWR5036G1000A 4A6H5036G1000A	14 Degrees
All other matches must be charged per the nameplate charging instructions			

Subcooling Adjustment for TEM8A0C48V41 & TEM8B0C60V51

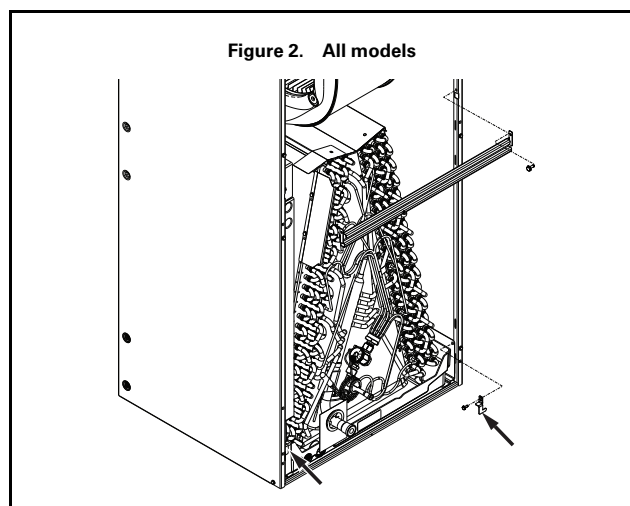
Sub-Cooling Charge Specification For AHRI Rated Performance		
OD Equipment	Up Flow / Horizontal	Down Flow
AC UNIT	OD Name Plate	OD Name Plate
HP UNIT ≤ 3.5 Tons	OD Name Plate	OD Name Plate + 4 Degrees
HP UNIT = 4 and 5 Tons	OD Name Plate	OD Name Plate

Coil Conversion Instructions

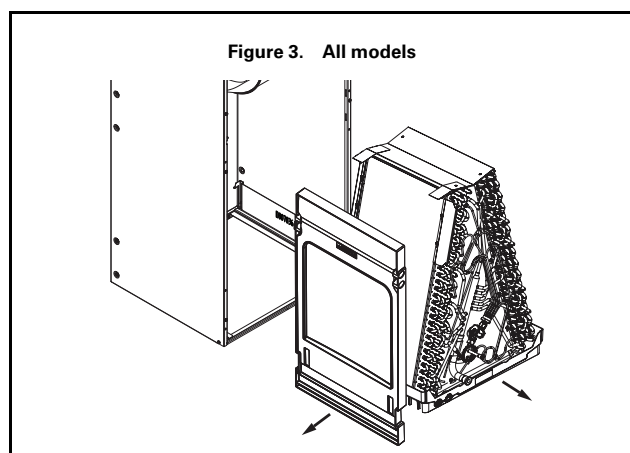
Downflow

Follow the conversion steps when installing the air handler in downflow configuration.

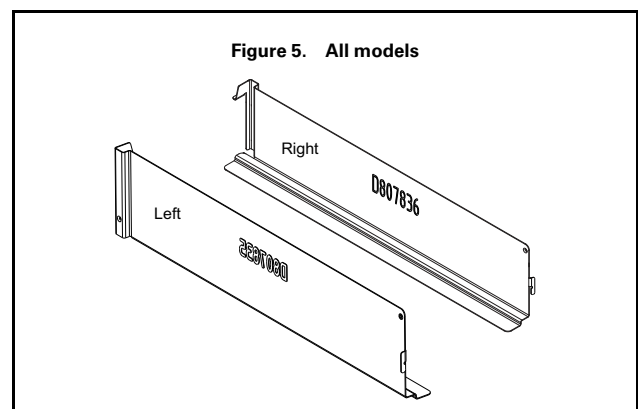
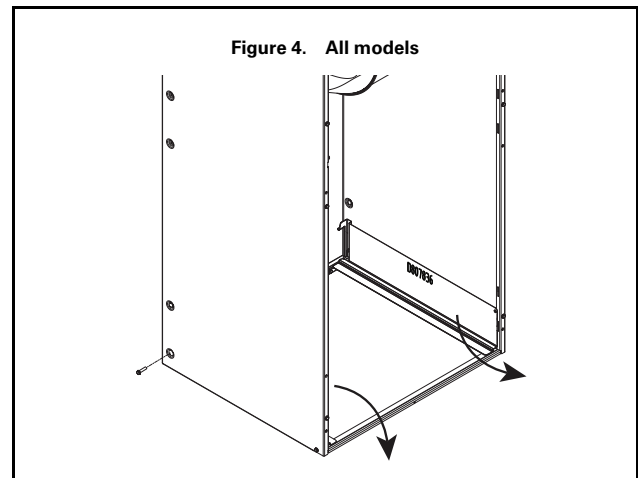
1. Remove the front panels panel from the air handler. The coil and line set panel do not need to be separated.
2. Remove the fasteners on both sides of the coil.
3. Remove the two screws holding the center horizontal bracket and rotate out of place. Retain parts.



4. Slide the coil assembly out. Remove and discard the horizontal drain pan.

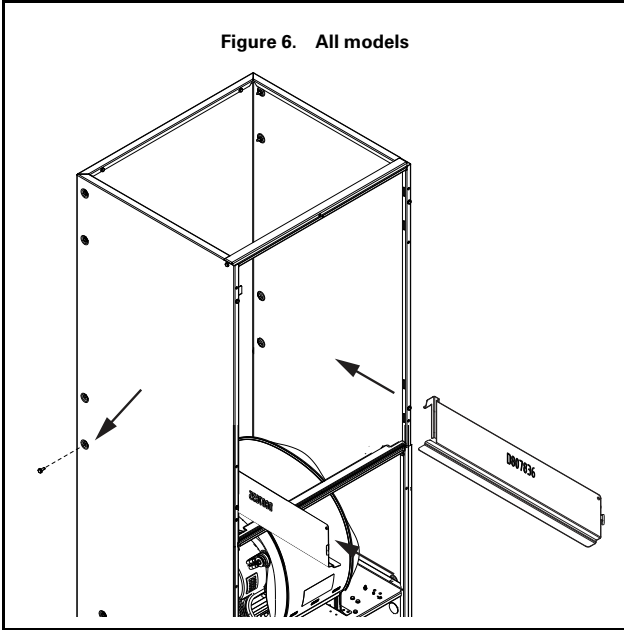


5. On both sides of the cabinet, remove the screws that hold the coil support brackets and retain for later use. Seal the holes to prevent air leakage.
6. Rotate and lift the two coil support brackets to remove from front slots in cabinet.



7. Rotate the unit into the downflow orientation.
8. Pre-drill two clearance holes in the cabinet at dimples located below the location the screws were removed for the coil support brackets. There is one hole per side. See location of holes.
9. Replace the center horizontal bracket removed in Step 3. Use the screws retained from Step 3 to attach.
10. Place coil support brackets into the lower set of slots and rotate into place. Push downward to lock into place.
11. Secure each bracket with a screw that were previously removed.

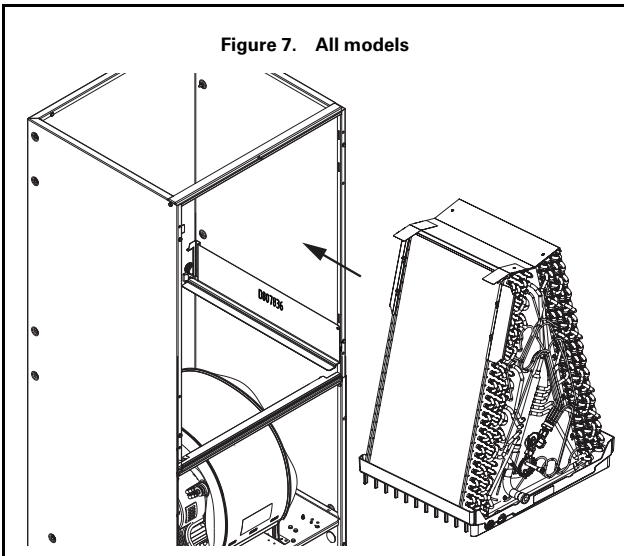
Figure 6. All models



12. Slide the coil assembly back into the air handler cabinet as shown.

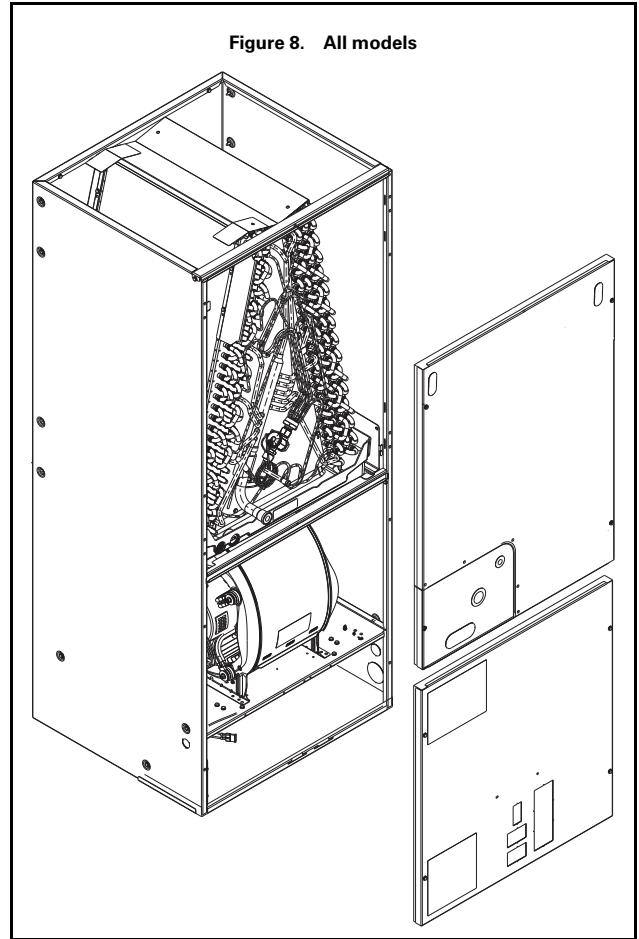
13. Remove the appropriate knock out for the condensate piping.

Figure 7. All models



14. Replace all panels.

Figure 8. All models

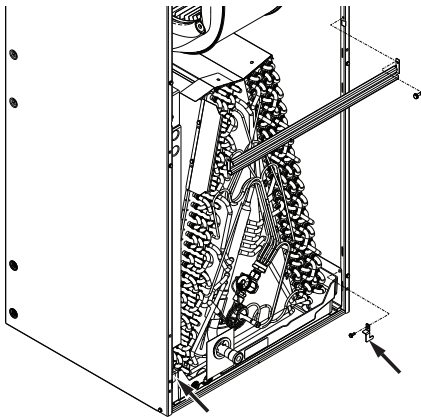


Horizontal Right

Follow the conversion steps when installing the air handler in horizontal right configuration.

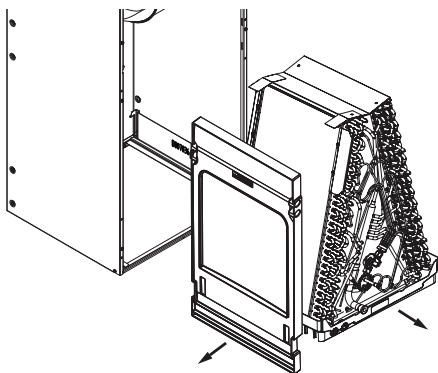
1. Remove the front panels from the air handler. The coil and line set panel do not need to be separated.
2. Remove the fasteners on both sides of the coil. Retain the coil retaining brackets and screws.
3. Remove the two screws holding the center horizontal bracket and rotate out of place. Retain parts.

Figure 9. All models



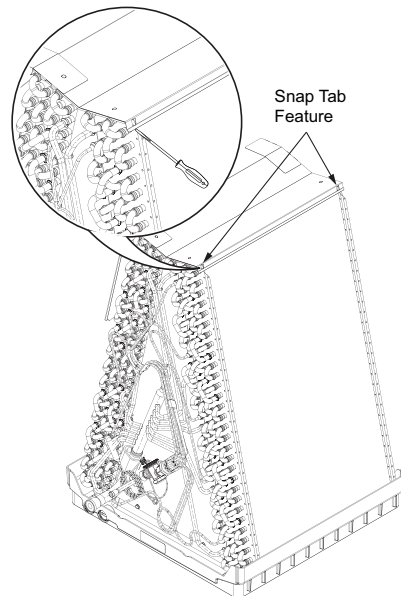
4. Make note of the horizontal drain pan orientation (up/down).
5. Slide the coil assembly out.

Figure 10. All models



- Important:** For Horizontal Right applications, ON SOME MODELS the top panel assembly of the coil must be rotated for proper condensate management.
6. On the right side of the top baffle, position a flathead tip underneath the top baffle flange and pivot the screwdriver downward to release the front tab as shown below.
 7. Repeat for right rear tab to release top baffle assembly from coil.

Figure 11. All models



8. Rotate 180 degrees and snap all four corner tabs to lock in place.
9. Remove left side water diverter brackets and screws and reinstall on the right side.

Important: The coil slabs are different and the mount hole locations will vary. See the illustrations on the following pages that correspond to the unit tonnage to see the correct mounting position of the water diverter bracket.

Important: The water diverter brackets are not symmetrical and will vary by tonnage.

Figure 12. All models

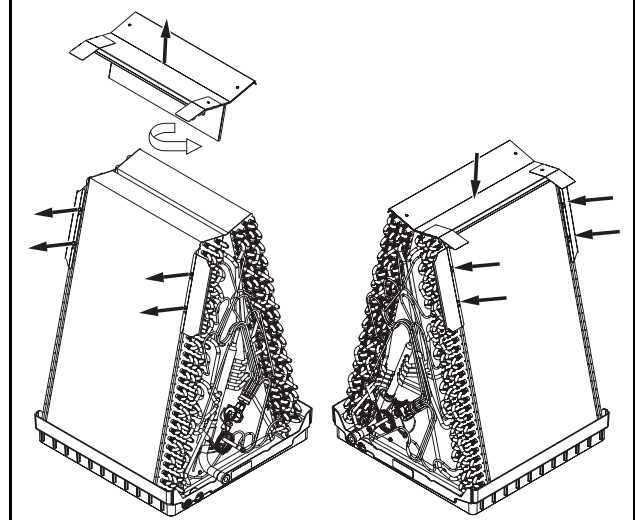


Figure 13. TEM8A0B24V21DC, TEM8A0B30V31DC

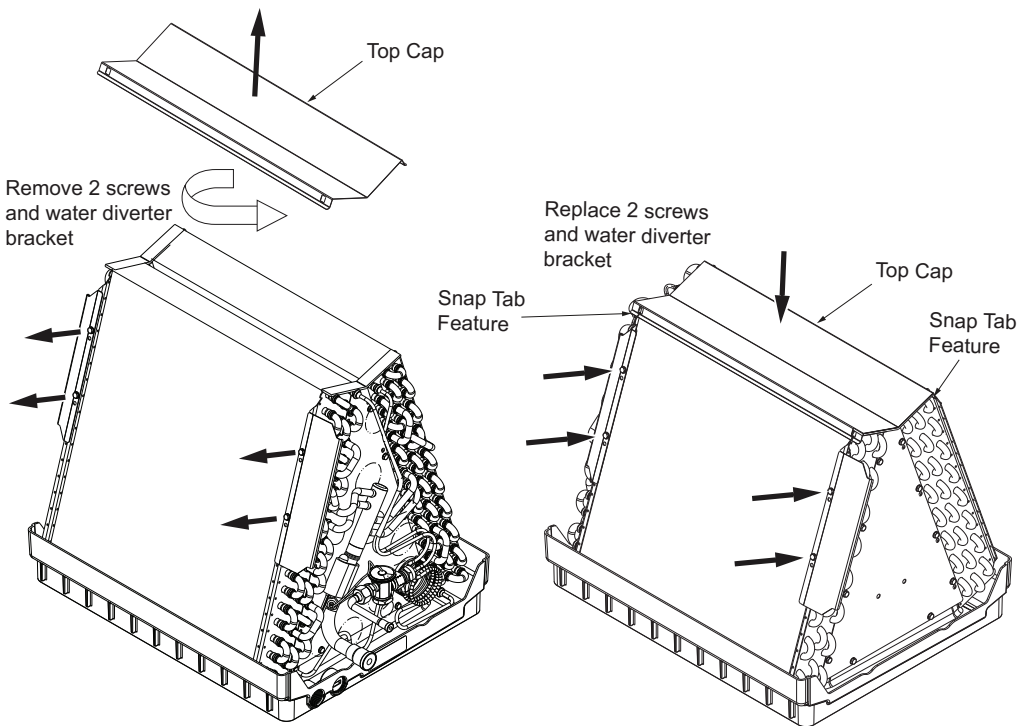


Figure 14. TEM8A0C36V31DC, TEM8A0C42V41DC

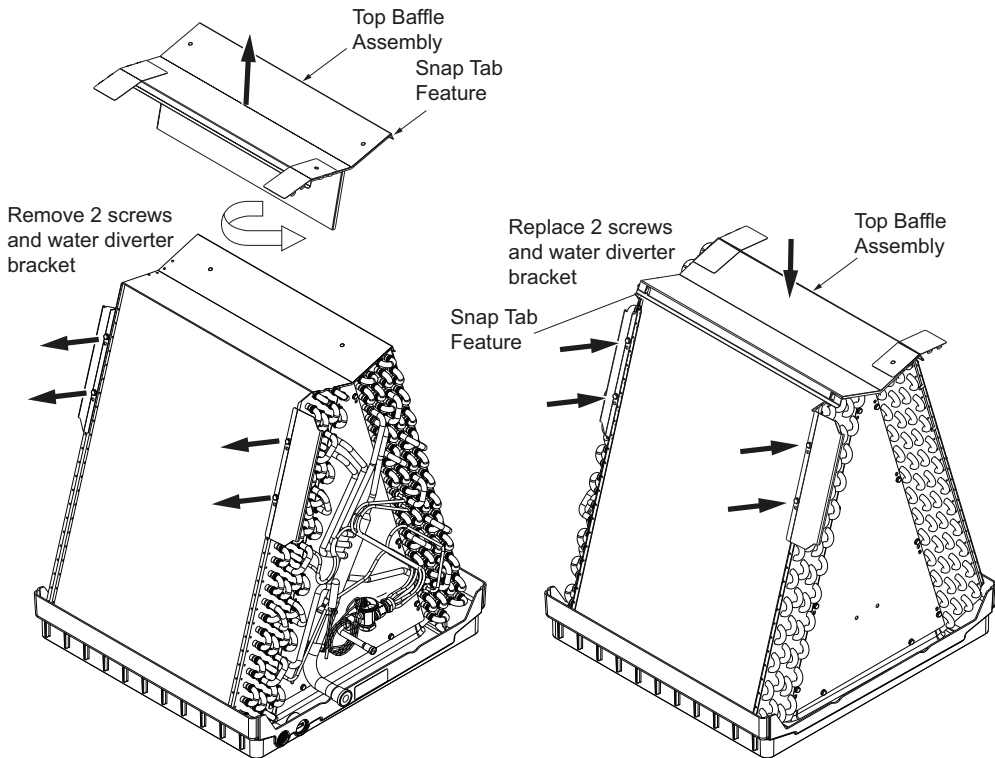
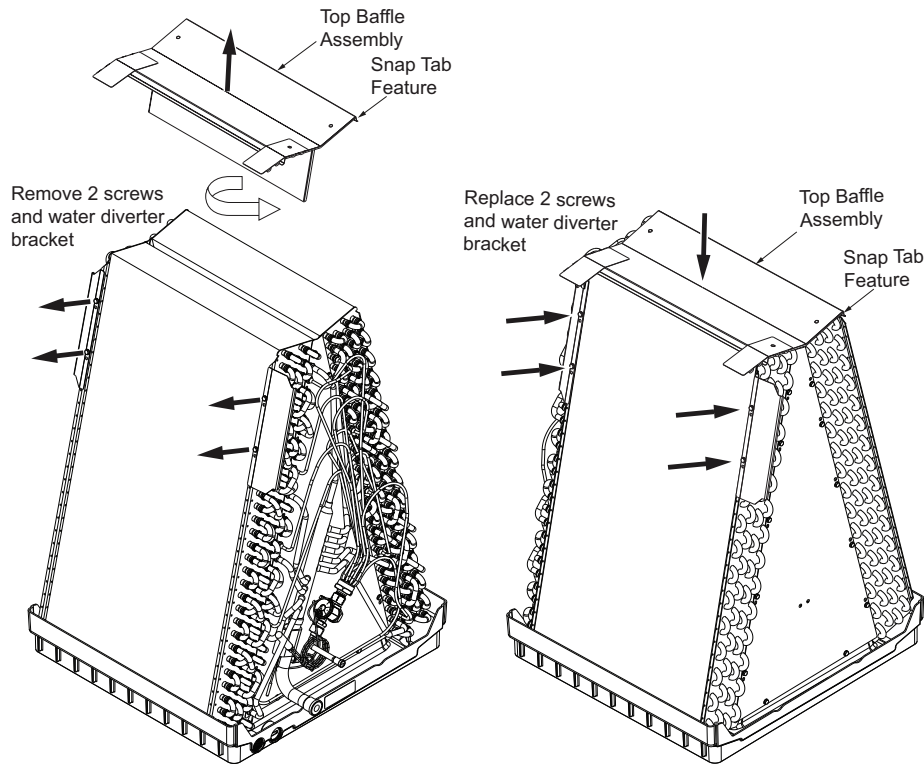


Figure 15. TEM8A0C48V41DC, TEM8B0C60V51DA



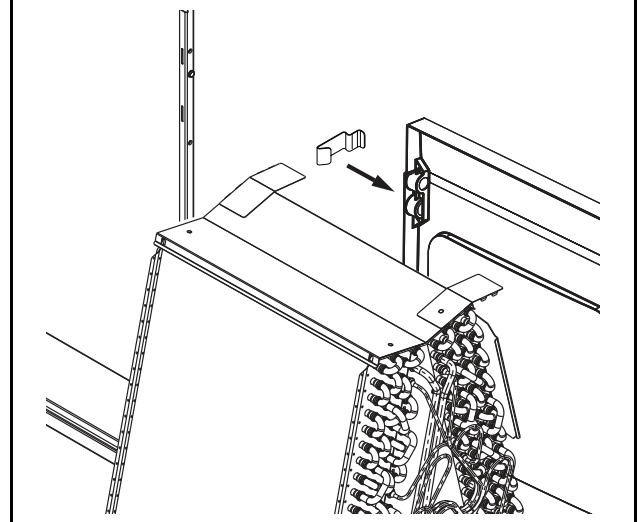
10. Relocate the horizontal drain pan from the left side of the coil to the right side.

11. Remove the drain pan support bracket. Do not discard. Remove the two drain plugs from the front of the drain pan and insert them in the drains at the rear of the drain pan.

Important: When reinstalling coil in Step 13, it is important that the coil corner locks in place under the tab in the side bracket to support the coil weight horizontally.

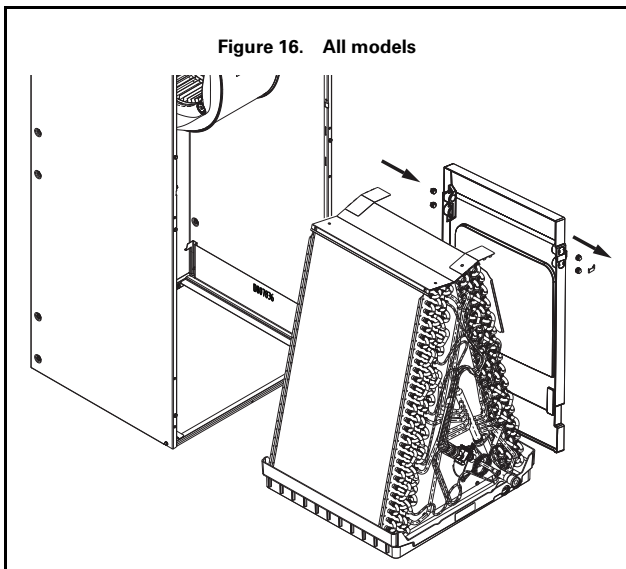
12. Reinstall the drain pan support bracket. The bracket should be located between the two drain plugs as shown.

Figure 17. All models



13. Slide the coil assembly back into the air handler cabinet.

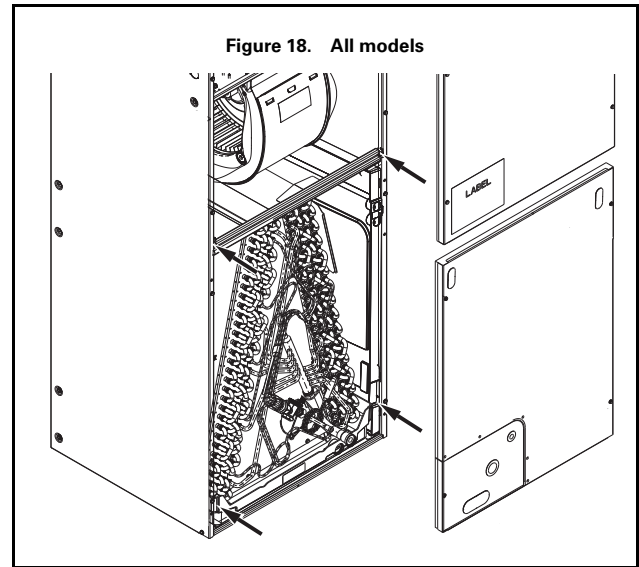
Figure 16. All models



Coil Conversion Instructions

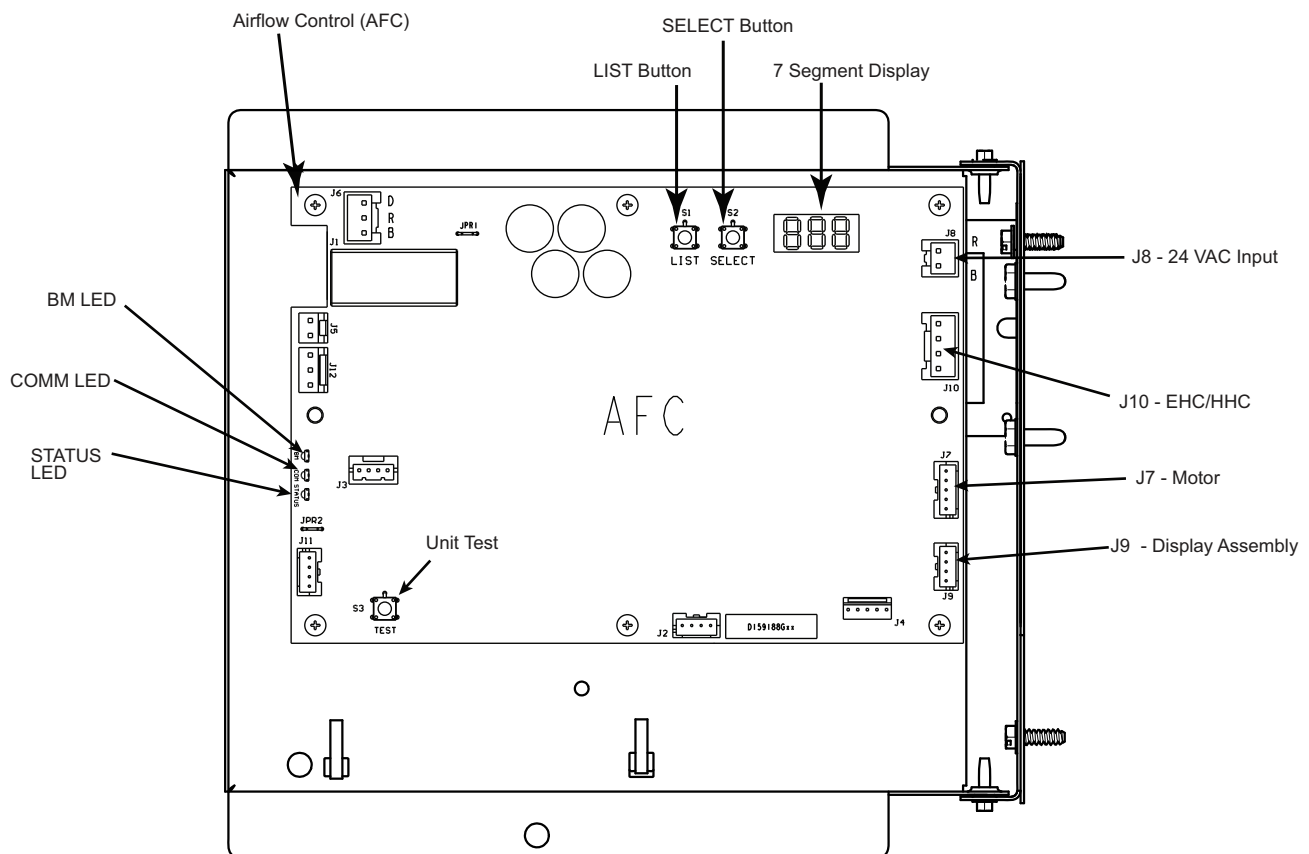
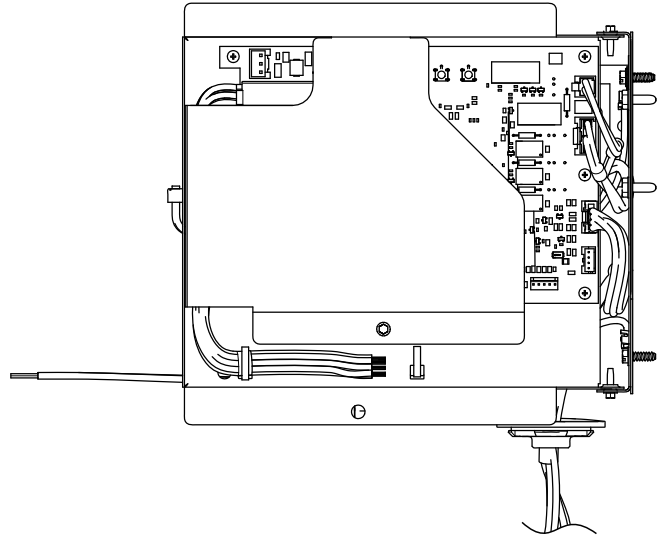
Important: Make sure that the coil corner locks in place under the tab in the side left bracket to support the coil weight in the horizontal right position.

14. Replace the center horizontal bracket using screws removed earlier in Step 3.
15. Replace the two coil retaining brackets removed in a previous step.
16. Replace all panels.



Air Handler Control Panel Components

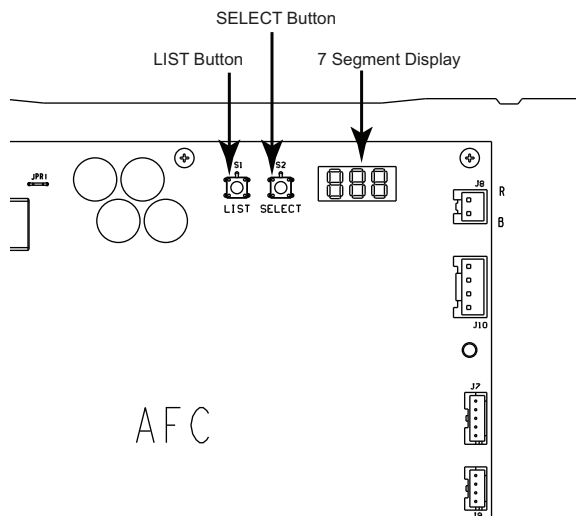
The TEM8 control board is shown to the right as attached to the unit. For the illustration below, the wiring harnesses and cover plate have been removed to see the components.



TEM8 7-Segment Fault Code Display

Fault Codes can be read from the 7 segment display on the air handler AFC board.

Note: For the TAM9 air handler, all of the fault codes can be read from the CDA.



TEM8 – Technician Menu and Configuration

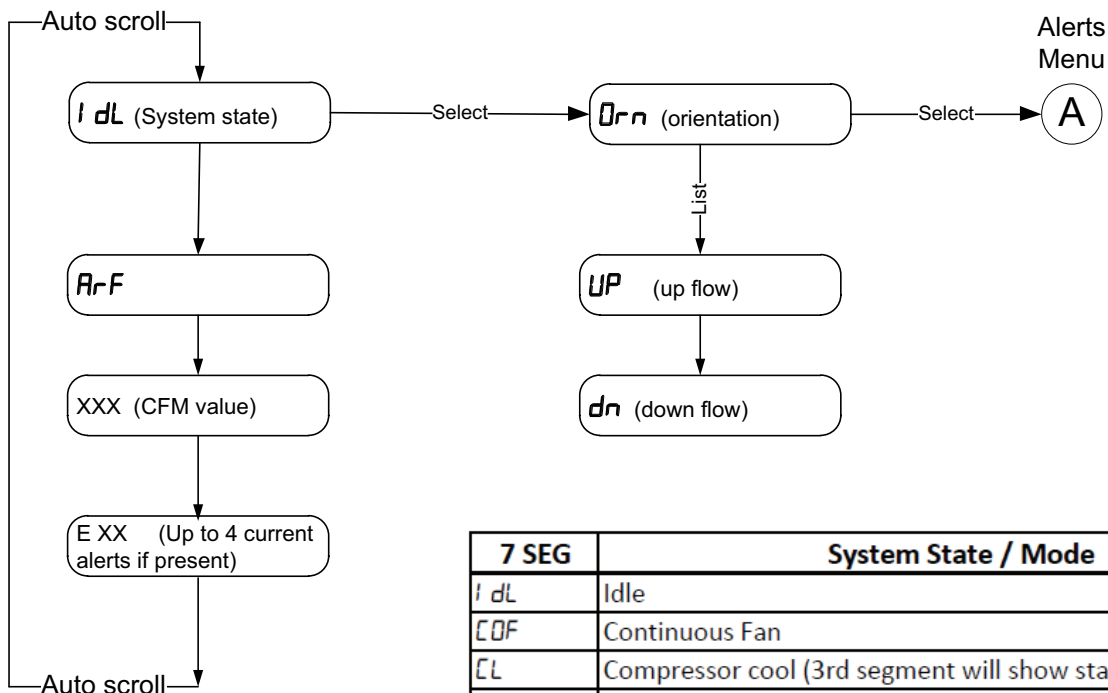
SETTING UP YOUR SYSTEM:

To change any factory default value, first remove any “call” from the air handler and allow fan off delays to finish (*! dL* should be seen on the display)

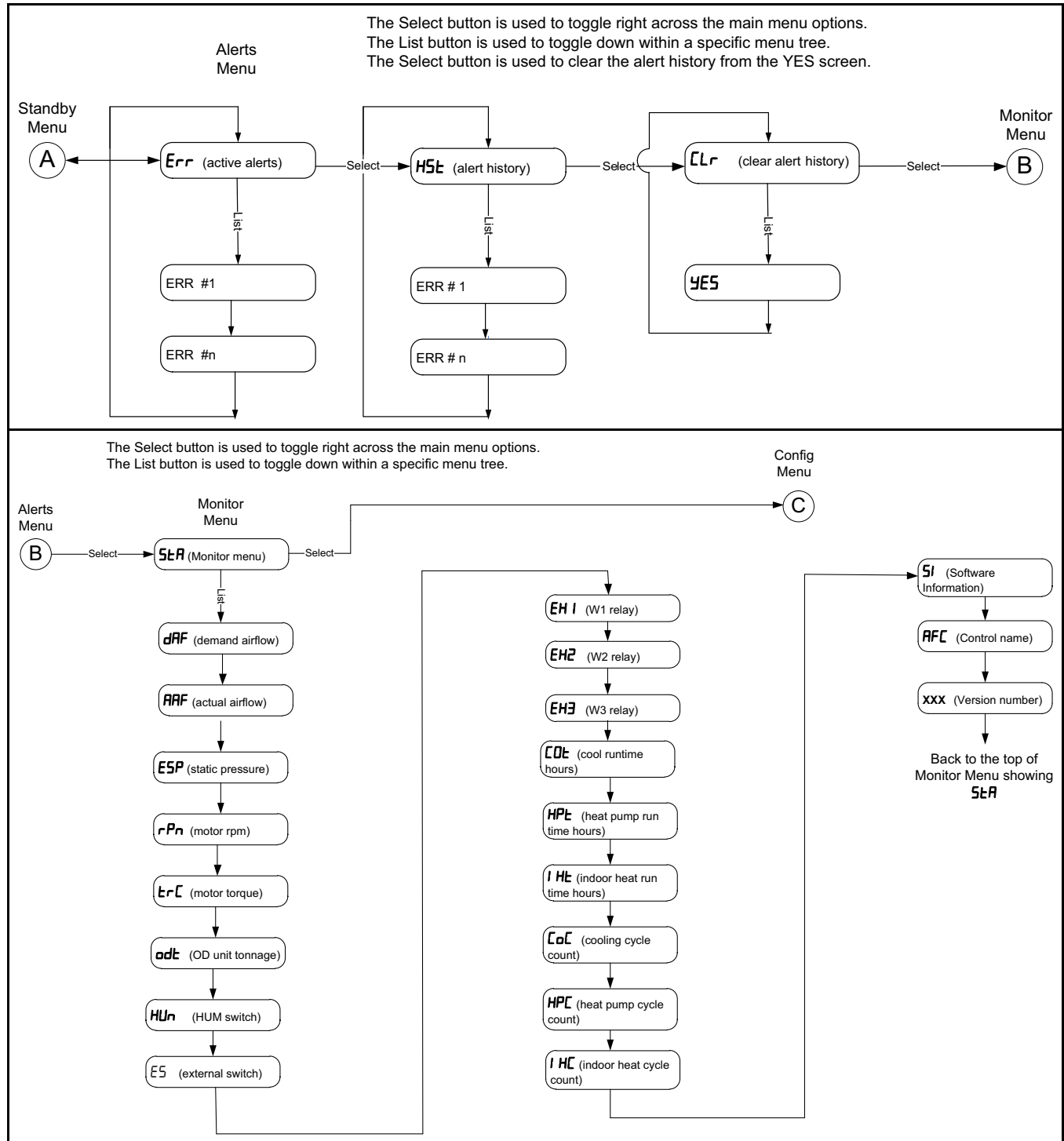
The List and Select buttons will provide navigation through the 7 segment display menus.
The Select button is used to toggle right across the main menu options.
The List button is used to toggle down within a specific menu tree.

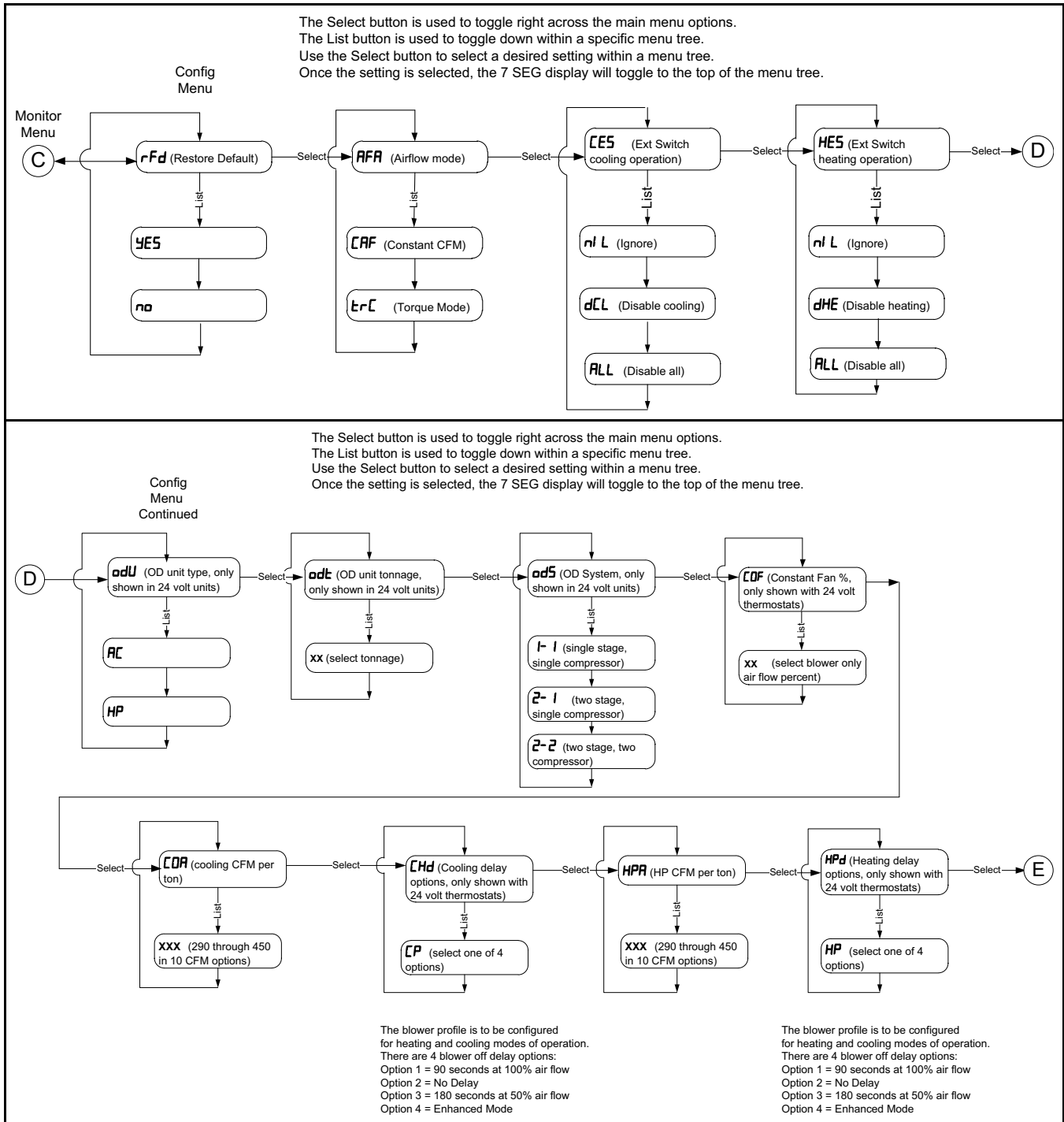
Home Screen Standby Menu

The Home screen will auto scroll through System State, Airflow and Current Alerts if any exist.
Multiply airflow (*RrF*) display by 10 for actual airflow. A display of 080 = 800 CFM. 120 = 1200 CFM

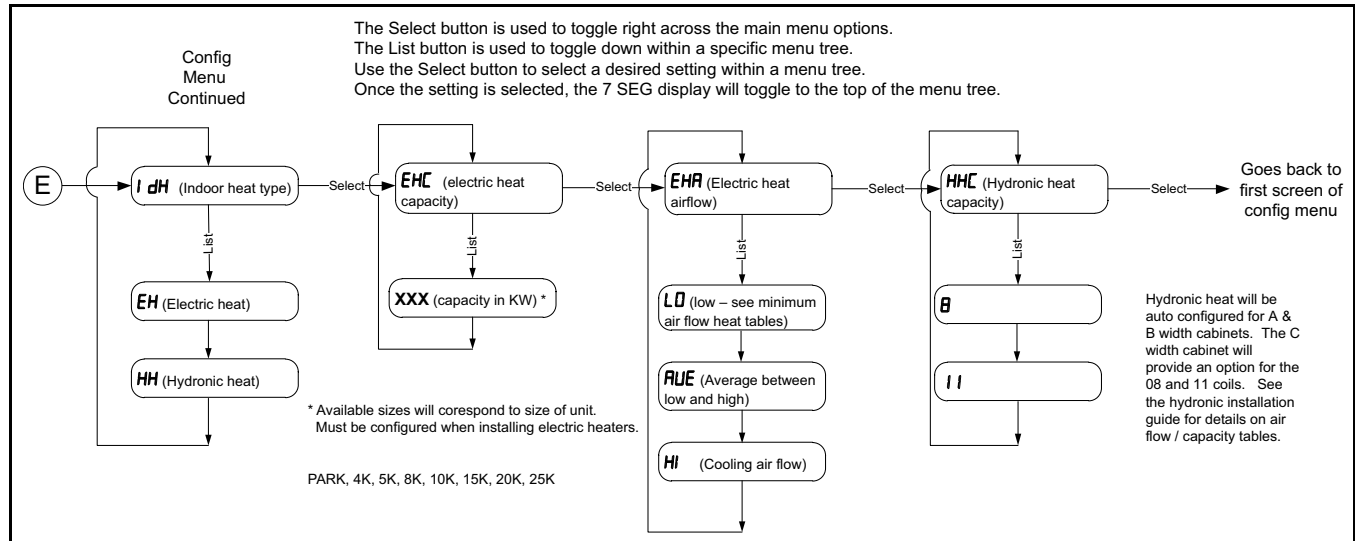


7 SEG	System State / Mode
<i>! dL</i>	Idle
<i>[QF</i>	Continuous Fan
<i>[L</i>	Compressor cool (3rd segment will show stage)
<i>HP</i>	Compressor heat (3rd segment will show stage)
<i>Ht</i>	Aux Heat (3rd segment will show stage)
<i>AU</i>	Compressor heat + Aux heat (3rd segment will show stage)
<i>rh</i>	Compressor cool + Aux heat (3rd segment will show stage)
<i>dh</i>	Defrost (3rd segment will show indoor heat stage)
<i>tSt</i>	Unit test mode





TEM8 — Technician Menu and Configuration



TEM8 AFC Fault Code Table

FAULT NUMBER ^(a)	CDA READOUT ^(b)	POSSIBLE CAUSES & ACTION
1.1	PM MIS INVALID	PM MISSING: ORDER REPLACEMENT PM
1.2	PM MIS VALID	PM MISSING: ORDER REPLACEMENT PM
2.1	ID MTR ERR	MOTOR NOT SUPPORTED: INSTALL OEM MOTOR
2.2	BLW COMM ERR	LOOSE/BROKEN HARNESS: MOTOR SOFTWARE FAILURE: CHECK HARNESS AND TERMINALS: REPLACE MOTOR
2.3	MTR PWR LO	MOTOR NOT SUPPORTED: INSTALL OEM MOTOR
2.4	MTR PWR HI	
3.1	NO SYS CLK	CHECK FOR SHORTED DATA LINE: ENSURE COMMUNICATION ON DATA LINE, CHECK HARNESS & TERMINALS
3.2	SYS COMM ERR	LOSS OF HEAT COOL DEMAND: CHECK THERMOSTAT WIRES
3.3	SYS COMM CRC	MIS-WIRE, ACCESSORY / UV LIGHT / EMI INTERFERENCE: DISCONNECT ACCESSORIES AND SEE IF BUS RETURNS TO NORMAL OPERATION
4.2	EVC COMM ERR	INTERNAL COMMUNICATION ERROR: CHECK HARNESS & TERMINALS
4.3	CDA COMM ERR	
4.4	AFC COMM ERR	
5.1	CNT FLT EVC	EVC HAS DETECTED FAULT CONDITION: SEE ELECTRONIC VALVE CONTROL (EVC)
5.2	CNT FLT CDA	CDA HAS DETECTED FAULT CONDITION: CHECK WIRE HARNESS & TERMINALS
6.1	EH CFG1 ERROR	AFC configured for zero stages of indoor heat and received a W call
6.2	EH CFG2 ERROR	AFC received a higher W request then the AFC was configured for
12	CNST TRQ FAIL	REPLACE BOARD
13	EXT SW OPEN	CHECK EXTERNAL SWITCH CIRCUIT AND CONFIGURATION OPTIONS
15	TWIN ERR	ILLEGAL CONFIGURATION: VARIABLE SPEED MOTORS CAN NOT BE TWINNED

^(a) Displayed on 7-segment display

^(b) CDA is not shipped with the TEM8; however, a CDA may be connected to the TEM8 for set-up and troubleshooting.

Checkout Procedures

The final phase of the installation is the system Checkout Procedures. The following list represents the most common items covered in a Checkout Procedure. Confirm all requirements in this document have been met.

☐ All wiring connections are tight and properly secured. ☐ Voltage and running current are within limits. ☐ All refrigerant lines (internal and external to equipment) are isolated, secure, and not in direct contact with each other or structure. ☐ All braze connections have been checked for leaks. A vacuum of 350 microns provides confirmation that the refrigeration system is leak free and dry. ☐ Final unit inspection to confirm factory tubing has not shifted during shipment. Adjust tubing if necessary so tubes do not rub against each other or any component when unit runs. ☐ Ductwork is sealed and insulated. ☐ All drain lines are clear with joints properly sealed. Pour water into drain pan to confirm proper drainage. Provide enough water to ensure drain trap is primed. ☐ For TEM8 models, set the heater size in the Configuration Menu.	☐ Supply registers and return grilles are open, unobstructed, and air filter is installed. ☐ Indoor blower and outdoor fan are operating smoothly and without obstruction. ☐ Indoor blower motor set on correct speed setting to deliver required CFM. ☐ Cover panels are in place and properly tightened. ☐ For gas heating systems, manifold pressure has been checked and all gas line connections are tight and leak free. ☐ For gas heating systems, flue gas is properly vented. ☐ System functions safely and properly in all modes. ☐ Owner has been instructed on use of system and given manual.
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