

TRANE XL15i HEAT PUMP

Your Profit-ability

Sell-ability

- ≡ Industry leader and brand reputation
- ≡ Precision engineering
- ≡ Approved matched systems

Install-ability

- ≡ Quick-Sess™ cabinet
- ≡ Easy-access service valves

Service-ability

- ≡ Easy single-side access
- ≡ Refrigerant components outside of coil
- ≡ Easy top and fan removal
- ≡ Easy coil cleaning
- ≡ Roto-lock fittings/no brazing
- ≡ Standardized component locations
- ≡ Full-length control and service valve cover

Performance-ability

- ≡ Efficient, up to 16 SEER, 9.0 HSPF
- ≡ All-aluminum Spine Fin™ coil
- ≡ Climatuff® compressor
- ≡ Compressor sound insulator

Rely-ability

- ≡ SEET tested
- ≡ Factory-installed liquid line filter dryer
- ≡ Quality components
- ≡ Electronic demand defrost
- ≡ Tougher validation and design criteria
- ≡ Low pressure switch



TRANE LIMITED WARRANTY

- 10-year compressor
- 10-year outdoor coil
- 10-year functional parts

ENHANCE EFFICIENCY, COMFORT AND YOUR SALES

Boasting a SEER of up to 16, the XL15i heat pump is **Trane's most efficient single-stage outdoor unit**. And the XL15i features the industry's most reliable technology, including a highly efficient **Climatuff® compressor**, which is fully insulated to **reduce operating sound** for a more peaceful home environment. With

its **full-sided louvered panels, baked-on powder-painted finish and WeatherGuard II™ top**, the XL15i can withstand the harshest of elements, season after season. The XL15i is a **quiet, reliable solution** to your customers' heating and cooling needs — and a profitable way to grow your business.

Quiet operation

Engineered to provide quiet operation for consistent year-round comfort.

Reliable performance

Precision engineering, design innovation and rigorous testing for reliable, long-lasting performance and durability.

Better indoor air

Add a TRANE CleanEffects™ air filtration system to remove up to 99.98% of airborne allergens from the air that is heated or cooled for a cleaner, more comfortable home.

Comfort control

Give your customers better comfort control with a Trane digital or programmable thermostat.

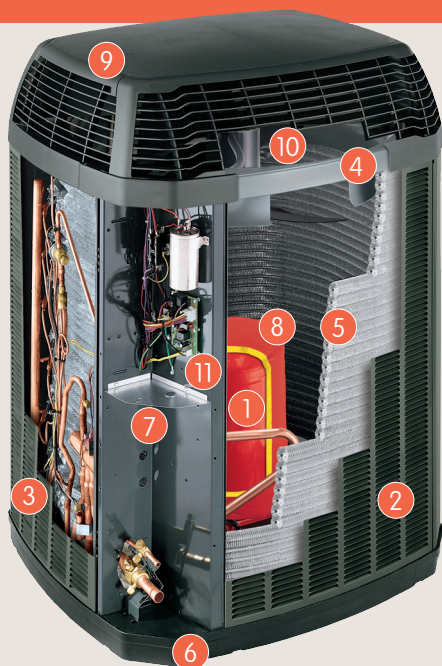
Efficient operation

Robust design featuring a durable Climatuff® compressor for efficient, dependable performance.

Enhanced comfort

Add a variable-speed indoor unit with Comfort-R™ to decrease sound and increase efficiency for better comfort and humidity control.

TRANE XL15i HEAT PUMP



Features and components may vary by model and are shown for illustration purposes only.

1 Climatuff® compressor

Trane's Climatuff compressor has long been the standard for reliable operation. Whether the best-in-the-industry reciprocating or the newer scroll design, you get superior durability, cost-saving efficiency and low sound levels.

2 Full-sided louvered panels

22-gauge, galvanized steel, louvered panels keep the coil clean while offering added protection, safety and aesthetic appeal.

3 Powder-painted finish

Virtually indestructible baked-on powder paint covers all louvered panels uniformly for maximum rust and corrosion resistance.

4 WeatherGuard™ fasteners

Zinc-coated fasteners resist corrosion and keep unsightly rust from discoloring the cabinet.

5 All-aluminum Spine Fin™ coil

Thousands of tiny aluminum fins provide a larger surface area, resulting in enhanced airflow and heat transfer. Less likely to clog or corrode than traditional copper/aluminum coils — even under the harshest conditions.

6 DuraTuff™ rustproof basepan

Manufactured to exacting standards. Will not crack, warp, corrode or rust.

7 Quick-Sess™ cabinet with full coil protection

Allows easy access to electrical and refrigerant controls, improving installation and service time and decreasing unit downtime.

8 Compressor sound insulator

Insulation wraps the compressor to diminish operating sound and create a more peaceful home environment.

9 WeatherGuard II™ Top

Attractive, durable polycarbonate top protects the unit from the harshest of elements.

10 Integrated fan system

Unique mounting design improves airflow, enhances performance and provides quieter operation.

11 Electronic demand defrost

Advanced solid-state control eliminates unnecessary defrost cycles for energy savings and longer compressor life.

TRANE XL15i HEAT PUMP MODELS (R-401A Refrigerant)

XL15i Series Model	Nominal Tons	Height (in.)	Width (in.)	Depth (in.)
4TWX5018A	1.5	42	37	34
4TWX5024A	2	42	37	34
4TWX5030A	2.5	50	37	34
4TWX5036A	3	50	37	34
4TWX5042A	3.5	50	37	34
4TWX5048A	4	54	37	34
4TWX5060A	5	54	37	34

As part of our continuous product improvement, Trane reserves the right to change specifications and design without notice.

Warranties generate additional income.

Trane extended warranties create additional income. Selling extended warranties is another way to protect your customers and generate future business.

It all adds up to a stellar reputation.

We know that when you recommend our products to your loyal customers, you are placing your livelihood and reputation in our hands. We salute your expertise in delivering Trane technology and innovation to your customers—making their homes better places for living. You are the reason we can say, "expect more from Trane."

trane.com



It's Hard To Stop A Trane.®